



Sonoluminescence emission spectra of a 3.6 MHz HIFU in sweep mode, applied to control magnesium dissolution

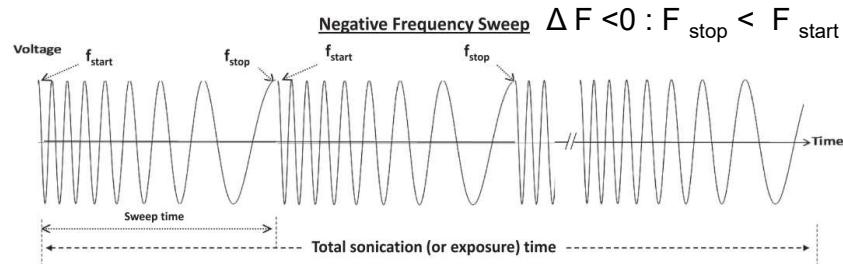
RESEM Project VOBUSURF

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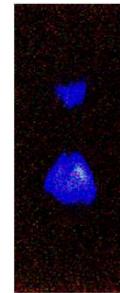
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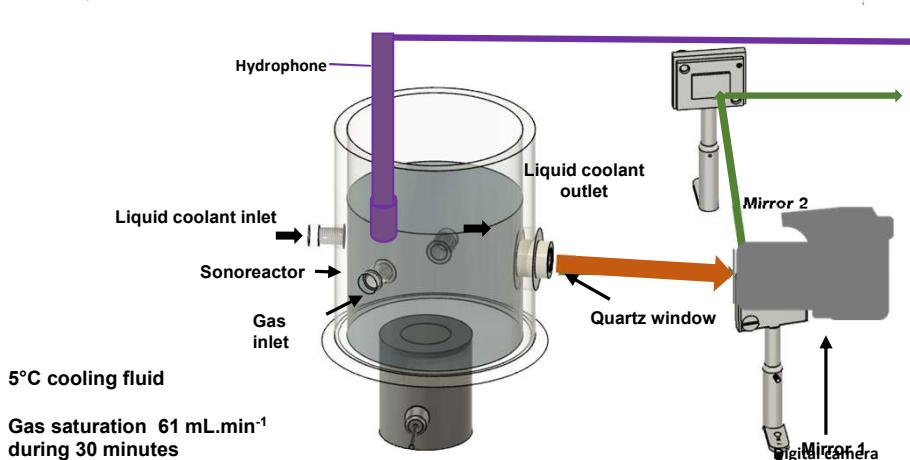


$$r_{sweep} = \frac{\Delta F}{T_{sweep}} \text{ (MHz/s)}$$

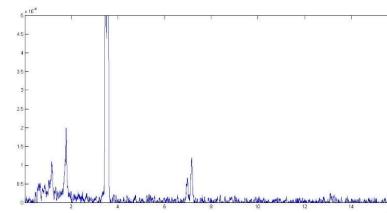
$$\Delta F = F_{stop} - F_{start} \text{ (MHz)}$$



□ Sonochemiluminescence SCL Distribution Intensity

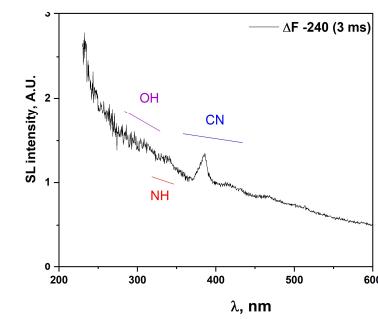
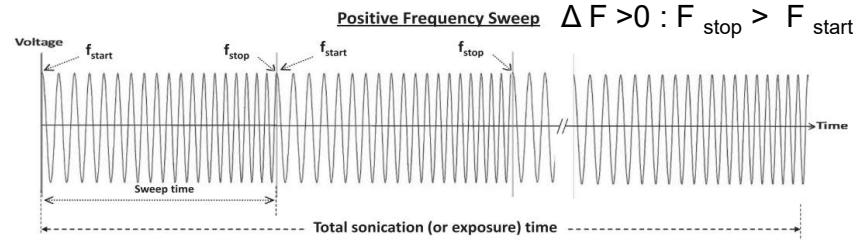


3600-3520 kHz:
1 ms



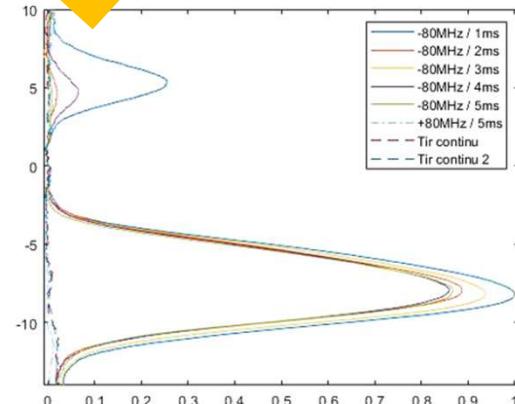
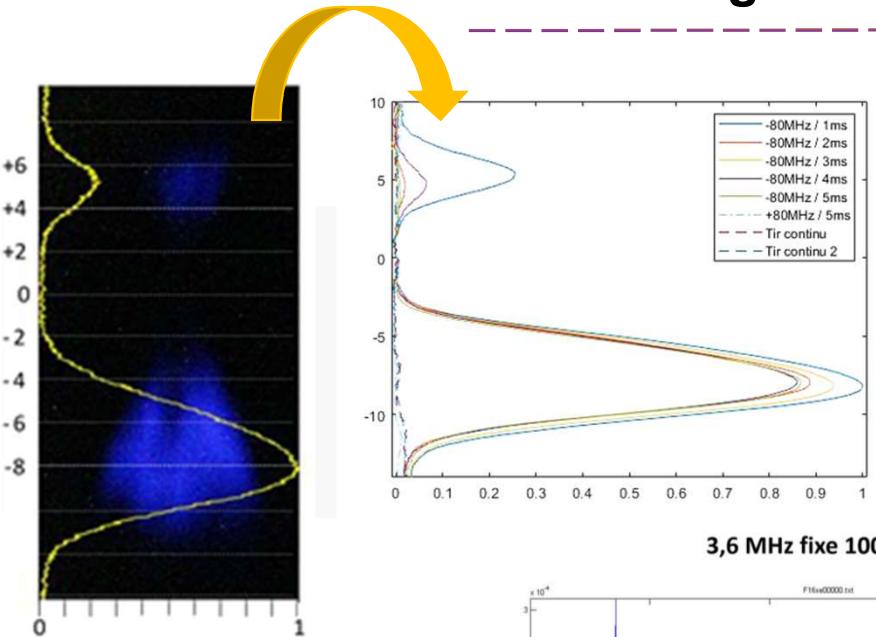
□ Acoustic Spectra

3.6 MHz HIFU



□ Sonoluminescence SL Plasma nature

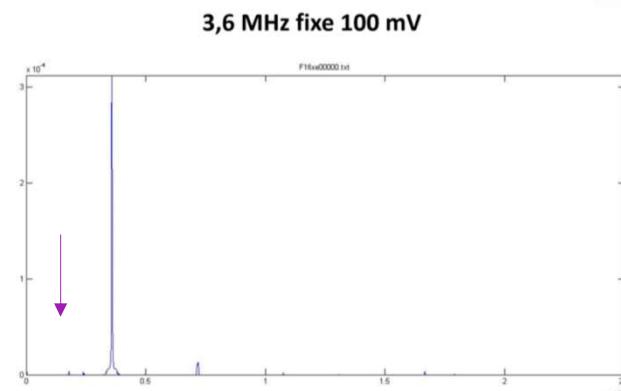
Localising and quantifying active bubbles



Scanning direction:

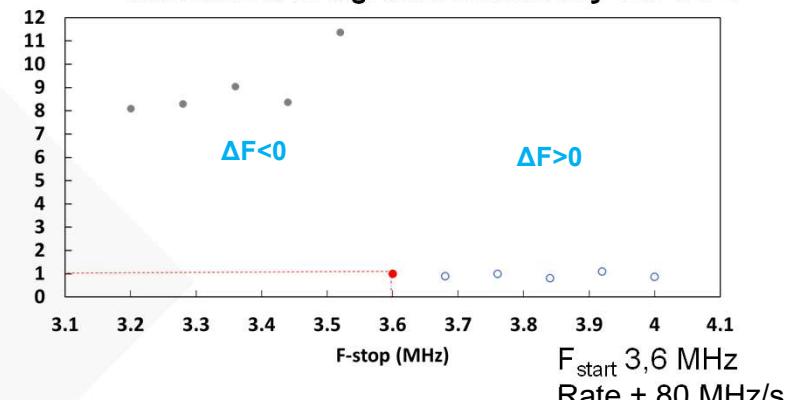
- Δ F < 0 : F_{stop} < F_{start}
- Δ F > 0 : F_{stop} > F_{start}

$$r_{\text{sweep}} = \frac{\Delta F}{T_{\text{sweep}}} \text{ (MHz/s)}$$

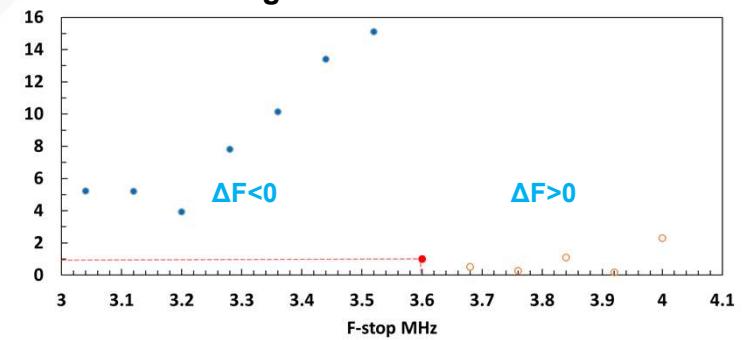


- Harmonics, subharmonics, ultraharmonics more visible ► active bubbles
- ↑ continuum ► inertial cavitation

Normalized integrated luminosity for SCL



Normalized integrated Area below acoustic curve



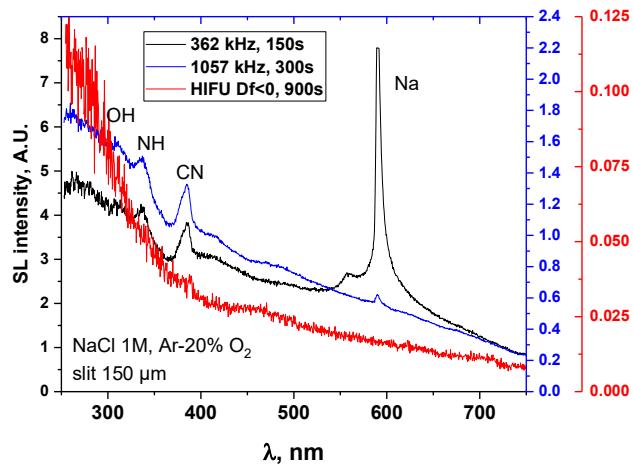
- Same trend cavitation activity
- ΔF > 0 sonochemical activity is more strong, especially for short T_{sweep}

Plasma nature

SL spectra → identification of active species in the plasma generated in the bubbles

Above 500 kHz :

- Very low SL intensity
- Broad molecular emission difficult to study

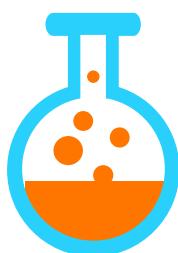
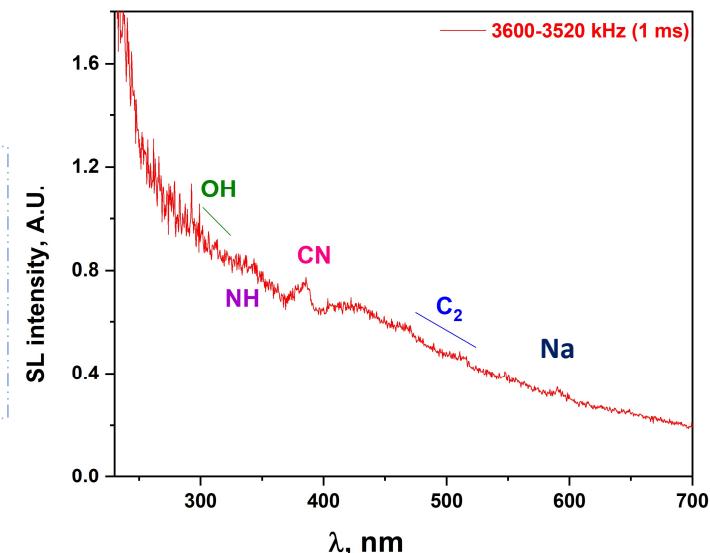
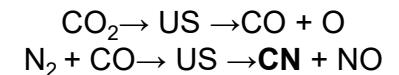


Detected species:

OH 310 nm; NH 337 nm ;CN 386 nm

C₂ 470 and 515 nm ;Na 589 nm

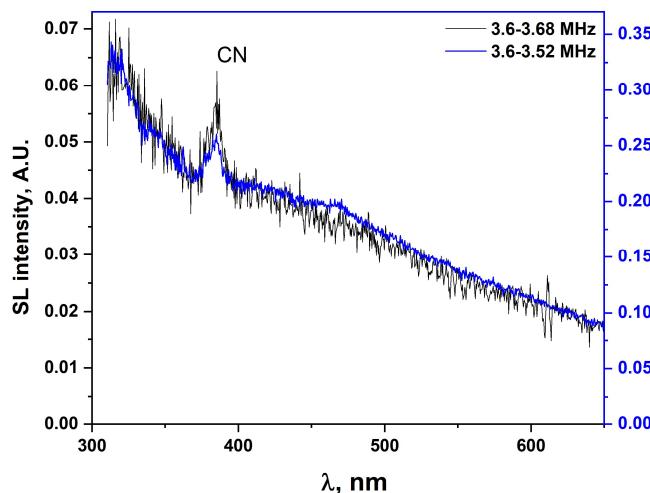
- Molecular emission of OH, NH, Na, C₂ very low
- **CN emission (B2Σ+ - X2Σ+) the most intense = Spectroscopic probe**



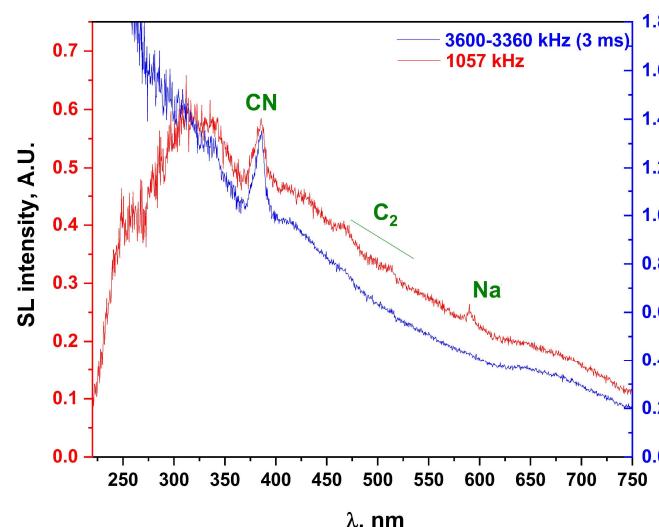
- ❖ Solution : **1M NaCl, 3.7 mM 2-propanol**
- ❖ Gas: **Ar/O₂ (15.5% vol) / N₂ (2.2% vol)**
- ❖ Acquisition time: **15 minutes**

SL emission spectra of HIFU in sweeping mode, in 1 M NaCl +3.7 mM 2-propanol under Ar-15.5%O₂-2.2%N₂ at f= 3600 -3520 kHz, -80 MHz/s (1ms), merged with the corresponding spectra using high pass Filter 320 nm.

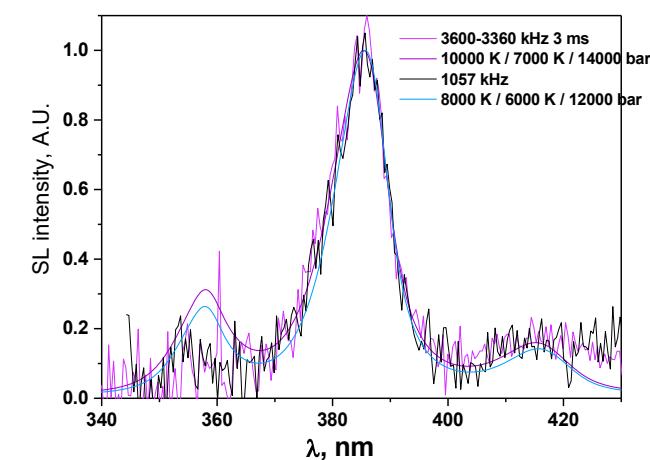
Simulation of CN molecular emission



SL emission at sweeping rate of ± 80 MHz/s and a sweeping time of 1 ms for different F_{start}



SL emission spectra of HIFU at $f = 3600 - 3360$ kHz, -80 MHz/s (3ms) and fixed frequency of 1057 kHz,

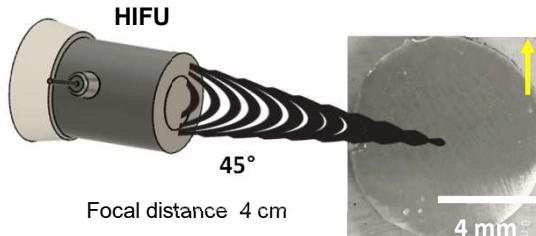


HIFU	1057 kHz	
Rovibronic	3.6 MHz	
T_v (K) ± 2000	10000	8000
T_r (K) ± 2000	7000	6000
P_{eff} (bar) \pm		
2000	14000	12000

- Df>0 and Df<0 spectra are **similar** and **overlap**
- No spectral differences
- Difference in **intensity** (different number of bubbles)

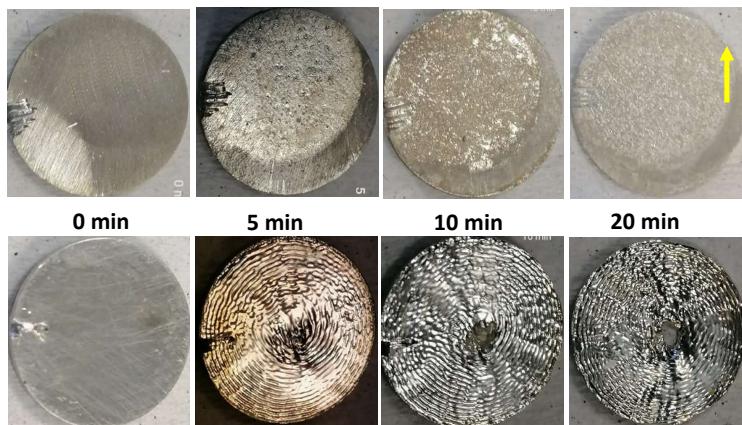
- Plasma characteristics inside the bubbles do not depend on the frequency
- SL/SCL intensification is related to the number of bubbles

Magnesium erosion



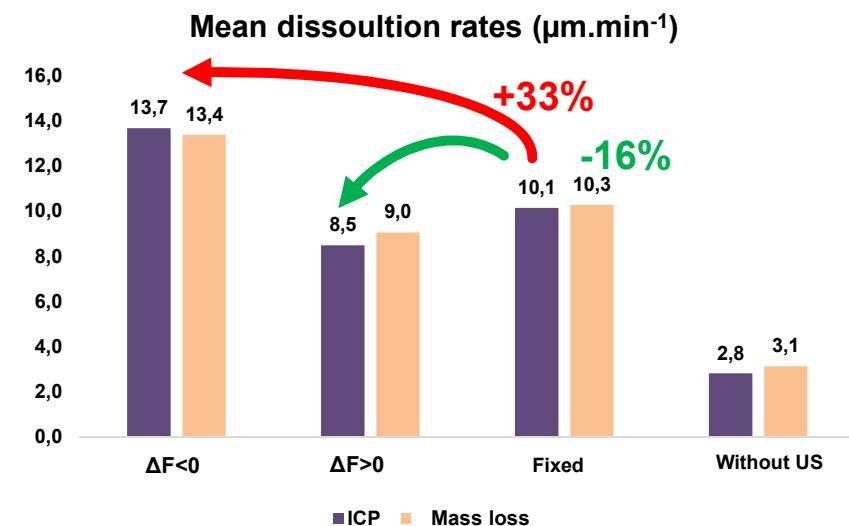
Flow direction of the acoustic stream.

Mg sample
Ø 9 mm
H 1.5 mm



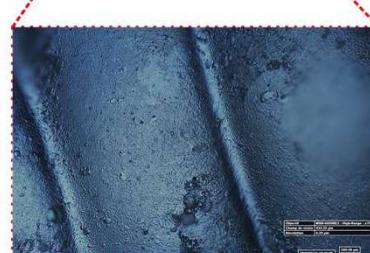
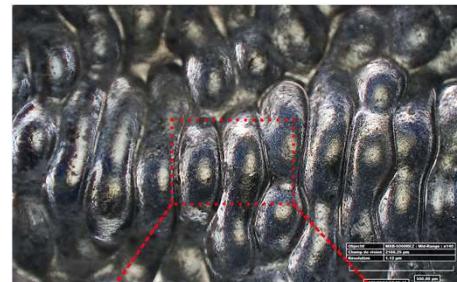
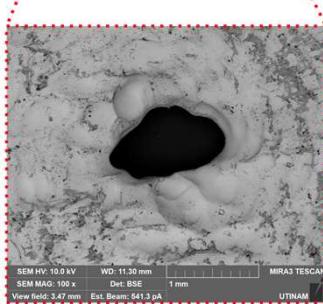
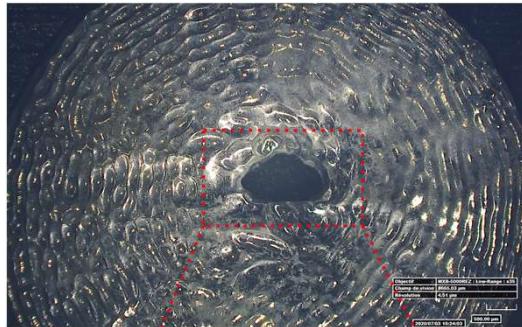
Mg evolution in 0.1 M oxalic acid with and without US for 20 minutes 3.6-3.44 MHz (2 ms), sweeping rate of -80 MHz/s.

- Brighter surfaces
- Appearance of macro-roughness



- Highest cavitation $\Delta F < 0$
- Fastest dissolution $\Delta F < 0$
- Up to 1.5 mm hole
- Dissolution kinetics in the center of the sample : $150 \mu\text{m} \cdot \text{min}^{-1}$
- Controlled dissolution

Magnesium erosion



Hole 1.4 mm x 0.8 mm x 1.5 mm
► **surface selectivity**

Increase for **surface roughness**
 $2.821\mu\text{m} \rightarrow 12.961\mu\text{m}$
Appearance of wave

- ❖ Spectroscopic probe : HIFU 3.6 MHz + Sweeping frequency
- ❖ Unlock the hidden keys behind HIFU's plasma: $T_v; T_r$
- ❖ HIFU's a workable solution for magnesium erosion :
 - Surface selectivity
 - High dissolution rates
 - Control surface roughness
- ❖ Other applications: decontamination, polishing, local and precise treatment (existing patent)



A decorative graphic in the top left corner consists of several overlapping circles in different shades of blue and teal, creating a cluster effect.

Thank you for your attention !



The M2P Technological Research Institute of Metz is recognized for its financial support (RESEM projects)