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High-yield production of mono- or few-layer transition metal dichalcogenides nanosheets by electrochemical lithium ion-intercalation and exfoliation method

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Abstract

Transition metal dichalcogenides (TMDs) nanomaterials, especially the mono- or few-layer ones, have received extensive research interest owing to their suitable band-gap, unique electronic structure, outstanding biocompatibility, excellent stability, and promising catalytic properties. Therefore, the reliable production of these nanomaterials with atomically thin thickness and laterally uniform dimension are essential for their promising applications in transistors, photodetectors, electroluminescent devices, catalysis, energy conversion, environment remediation, biosensing, bioimaging, and so on. Recently, the electrochemical lithium ion-intercalation and exfoliation method has emerged as a mature, efficient and promising strategy for the high-yield production of mono- or few-layer TMDs nanosheets; mono-layer MoS₂ (yield of 92%), mono-layer TaS₂ (yield of 93%) and bi-layer TiS₂ (yield of 93%) with lateral dimensions of around 1 μm. This Protocol describes the details of experimental procedures for the high-yield synthesis of mono- or few-layer TMDs and other inorganic nanosheets such as MoS₂, WS₂, TiS₂, TaS₂, ZrS₂, graphene, h-BN, NbSe₂, WSe₂, Sb₂Se₃, and Bi₂Te₃ by using the electrochemical lithium ion-intercalation and exfoliation method which involves the electrochemical intercalation of lithium ions into the layered inorganic crystals and a mild sonication. In addition, this method offers some more advantages such as the control over the nature of the crystal polytypes. The whole protocol takes 26-38 h for the successful production of the final ultrathin inorganic nanosheets.

Introduction

Transition metal dichalcogenides (TMDs) nanomaterials, especially the mono- or few-layered crystals, have received extensive research interest owing to their unique properties associated with various kinds of promising applications in transistors, photodetectors, electroluminescent devices, catalysis, energy conversion, environment remediation, biosensing, bioimaging, and so on¹⁻²⁰. Their unique properties provide opportunities to go beyond those of graphene²¹. Therefore, the reliable production of these nanomaterials with atomically thin and uniform properties is of high importance both fundamentally and practically. Recent advances in synthesis technologies of

ultrathin 2D nanomaterials have enabled the fabrication of mono- or few-layered TMDs nanomaterials via various synthesis approaches, including mechanical cleavage²²⁻²⁵, chemical vapour deposition (CVD) growth²⁶⁻³⁴, molecular beam epitaxy (MBE)³⁵⁻³⁸, wet-chemical synthesis^{39,40}, liquid intercalation^{13,41-52}, and so on. However, preparing high-quality and high-yield mono- or few-layered TMDs nanosheets under mild conditions remains a challenge. For example, ultrathin 2D TMDs nanosheets fabricated using mechanical cleavage are plagued by the low-yield of the products and the difficulty for the controlling of the thickness, size, and shape of the 2D TMDs nanosheets. In terms of CVD growth, its working environment is relatively harsh, always needs high temperature and high vacuum, which are not always compatible with the targeted applications. Regarding wet-chemical synthesis, the limitation is that the synthesis process is easily affected by the reaction conditions (*e.g.*, temperature, time, types and concentrations of precursors, solvents, and surfactant), which leads to the uncontrollability for fabrication of the 2D TMDs nanosheets. Besides, TMDs fabricated by liquid exfoliation show an intrinsically broad thickness distribution, leading to poor film quality and unsatisfactory thin-film electrical performance.

Motivated by these, our group has developed an electrochemical lithium ion-intercalation and exfoliation strategy for the fabrication of mono-layer TMDs nanomaterials with better quality and high-yield (> 90%) under mild conditions (at room temperature), also with relative short time⁵³⁻⁵⁶. In 2011, our group first reported the electrochemical lithium ion-intercalation and exfoliation synthesis of mono-layer MoS₂, WS₂, TiS₂, TaS₂, ZrS₂ and graphene nanosheets, and achieved the 92% yield for mono-layer MoS₂⁵³. Meanwhile, by regulating the cut-off voltage and discharge current in the synthesis process, few-layer-thick BN, NbSe₂, WSe₂, Sb₂Se₃, and Bi₂Te₃ were also obtained⁵⁴. In addition, the high-yield production of mono-layer TaS₂ (93%) and bi-layer TiS₂ (93%) was achieved *via* the optimization of the electrochemical intercalation condition⁵⁵. Note that the statistics atomic force microscope (AFM) measurements were conducted by testing large quantity (> 100 pieces for each TMD) of TMDs nanosheets, and the results shows that 92% of MoS₂ and 93% of TaS₂

nanosheets are mono-layers (< 1 nm), and 93% of TiS_2 nanosheets are bi-layers (< 2 nm). To the best of our knowledge, until now, besides our work, no other route of exfoliation allows obtaining such high yield production of mono-layer MoS_2 , TaS_2 and bi-layer TiS_2 through a general exfoliation method. Here, the key parameter to determine whether producing mon-, bi- or few- layer TMDs nanosheets is the lithium intercalation extent in layers, if every layer is intercalated with lithium ions, then mono-layer will be produced after exfoliation, if only parts of the layers are intercalated with lithium ions, then bi- or few-layer will be synthesized. Furthermore, TiS_2 -based hetero-nanostructures, such as TiS_2 -CuS, TiS_2 -ZnS and TiS_2 - Ni_3S_2 have also been obtained via this method, by using the layered TiS_2 coated copper (for preparation of TiS_2 -CuS), zinc (for preparation of TiS_2 -ZnS) and nickel (for preparation of TiS_2 - Ni_3S_2) foil discs as cathodes, respectively⁵⁶.

Importantly, compared with the traditional chemical ion-intercalation and exfoliation method for the fabrication of mono- or few-layer TMDs nanosheets, our developed electrochemical ion-intercalation and exfoliation method is relatively simple, straightforward and offer a higher degree of control under a mild condition. The traditional chemical ion-intercalation and exfoliation method, which uses n-butyl lithium in hexane as the intercalation agent, needs to be carried out at relatively high temperature (*e.g.*, $100\text{ }^\circ\text{C}$) for long time (*e.g.*, 3 days) and lacks the controllability over the amount of Li insertion. Incomplete lithium intercalation will result in low yield of mono-layer production, while excessive lithium insertion will lead to the chemical decomposition of the crystals. Our developed electrochemical ion-intercalation and exfoliation method for the high-yield preparation of mono-layer TMDs nanosheets can be easily conducted at room temperature within 26 h. In addition, the Li insertion can be monitored and finely controlled using the battery testing equipment and exhibited in the form of galvanostatic discharge curves, and the galvanostatic discharge can be stopped at a proper Li content to avoid decomposition of the intercalated compounds. Besides the improved feasibility and effectiveness in the methodology, our procedure is also scalable, and we believe that further scale-up production of mono-layer TMDs

nanosheets for industry applications can be realized by increasing the bulk TMDs amount from milligrams (mg) to gram (g), or even to ton. Also, the lateral size of the exfoliated mon-layer nanosheets can be further increased from around 1 μm , to higher than 1 μm by increasing the lateral size of TMDs bulk materials. Interestingly, the phase transition of TMDs from the semiconducting 2H phase to the metallic 1T phase during the exfoliation process was achieved, which offers great opportunities towards phase engineering of TMDs, in order to realize superior performance for some emerging applications in electronics or electro-catalysis.

In this Protocol, we systematically describe the detailed experimental procedures of our established electrochemical lithium ion-intercalation and exfoliation strategy for the synthesis of mono- or few-layer inorganic nanosheets, including MoS_2 , WS_2 , TiS_2 , TaS_2 , graphene, h-BN, NbSe_2 , WSe_2 , Sb_2Se_3 , and Bi_2Te_3 . Our aim is to increase the general understanding of this exfoliation route for the efficient synthesis of ultrathin TMDs nanosheets and thus benefit the community from their various potential applications. In addition, it will also promote the fabrication of some other ultrathin 2D nanomaterials with atomic level thickness besides TMDs, such as black phosphorus, g- C_3N_4 , metal oxides⁵⁷⁻⁵⁹ etc. We also believe that this protocol will attract a broad research interest from chemists, material scientists, crystallographers, photoelectric device manufacturer, catalysis researcher, bioscientist *etc.*

Applications:

Our developed electrochemical lithium ion-intercalation and exfoliation method for the high-yield production of mono- or few-layer TMDs nanosheets has opened a new direction for basic and applied research, attracting the attention of both academia and industry⁶⁰. The prepared mono- or few-layer TMDs nanosheets by this method has been widely applied in various fields such as gas-sensing⁶¹, memory devices⁶², detection of biomolecules⁶³, electrocatalytic hydrogen evolution^{55,64,65}, light-emitting diodes⁶⁶, and lithium-ion battery^{56,67}. Based on a literature survey using Web of Science, the past few years have witnessed a

continuation in the upward trend to adopt our developed method for the fabrication of mono- or few-layer TMDs nanosheets, due to the specificity, timeliness and innovation of this method.

Limitations:

To date, mono layer (< 1 nm) MoS₂, WS₂, TiS₂, TaS₂, ZrS₂, and graphene nanosheets as well as several multi-layer (< 4 nm) BN, NbSe₂, WSe₂, Sb₂Se₃, and Bi₂Te₃ nanosheets have been successfully fabricated by our electrochemical lithium ion-intercalation and exfoliation method. While, as for the synthesis of other mono- or few-layered 2D nanomaterials, such as MoSe₂, VSe₂, black phosphorus, g-C₃N₄, substantial modifications of the protocol might be necessary. Furthermore, in spite of the interesting phase transformation of TMDs from the semiconducting 2H phase to the metallic 1T or distorted 1T' phase during the exfoliation process, the switch of phase transition has not been fully controlled. Previous crystal field theory explained that the intercalation of ions involves the transfer of electron from the *s* orbitals of guest ions to the *d* orbitals of the host transition-metal atoms⁶⁸⁻⁷⁰. The injection of electron beyond a certain threshold causes the stability of 2H phase to be lower than that of 1T or 1T' phase, inducing the corresponding phase transitions. Although the mechanism of phase transformation is clear, the control is still challenging. We will continue devoting our efforts toward the precise and purposeful control of phase modulation during the preparation of mono- or few-layer TMDs nanosheets by our developed electrochemical lithium ion-intercalation and exfoliation method, to realize the controllable synthesis of high purity phase.

Experimental design:

The mono- or few- layer inorganic nanosheets in this protocol, are synthesized by the electrochemical lithium ion-intercalation and exfoliation method, which involves the electrochemical intercalation of lithium ion into layered bulk materials,

followed by a mild sonication and exfoliation process in solvent (**Fig. 1**).

The electrochemical lithium ion-intercalation process of the layered bulk materials is carried out in a test coin cell using Li foil as anode, copper (Cu) foil with uniformly coated layered bulk material as cathode, polypropylene (pp) film as the separator, and 1.0 M LiPF₆ in a mixture of ethyl carbonate (EC) and dimethyl carbonate (DMC) (with 1:1 volume ratio) solution as electrolyte. The prepared coin cell is discharged by connecting it to a Neware battery test system with a galvanostatic discharge current of 0.05 mA or 0.025 mA and a controlled cut off voltage at room temperature. During such a discharge process, lithium ions are inserted into the interlayer of the layered bulk materials, resulting in the enlarging of interlayer spacing and the weakening of interlayer van der Waals interaction. Such changes of interlaminar properties will make the subsequent exfoliation process easier to realize. Importantly, the amount of lithium intercalation can be effectively controlled by tuning the cut-off voltage (or the discharge capacity). This superior feature can make the lithium intercalation process stop at an appropriate lithium amount, avoiding the decomposition of lithium intercalated compounds.

After lithium intercalation, dismantle the coin cell and take out the Cu foil, whose surface coated with lithium intercalation compound materials, then wash it with acetone to remove the residual electrolyte (i.e., LiPF₆), and dry it. The lithium-intercalated compound materials on the surface of Cu foil are then immersed in deionized (DI) water (or ethanol) and sonicated for 5 -10 min. After that, the opaque suspension of the exfoliated materials will be obtained.

During the lithium ion battery discharging process, the lithium ions, released from lithium metal anode, inserted into the interlayer spaces of layered bulk cathode materials, play dual roles. First, after intercalation, the lithium ions get electrons from lithium metal anode through external circuit (battery testing equipment) and reduced to lithium atom between the Van der Waals gaps of the layered materials. Second, the intercalated lithium metal atoms in between layered materials react

with DI water (H_2O) to form lithium hydroxide (LiOH), along with the releasing of hydrogen (H_2) gas (evidently bubbles can be observed during the ultrasound process in water), which will expand the interlayer distance and weaken the van der Waals interactions between the layers and thus help the layers separate. Note that, there are remaining charges (lithium ions) on the nanosheets after the exfoliation process, which has been confirmed using Zeta potential measurements and estimated to be 15 to 20 % in the case of group-6 TMDs⁷¹. Such remaining charges of the exfoliated materials induces a stabilization of the suspension by increasing the entropy of the system⁷².

After exfoliation of the intercalated layered materials in H_2O , the obtained opaque suspensions are centrifuged and washed 1 ~2 times to get the final 2D nanosheets for transmission electron microscope (TEM), atomic force microscope (AFM), X-ray photoelectron spectroscopy (XPS), Raman, and ultraviolet–visible spectroscopy (UV-Vis) characterizations. TEM is used to investigate the crystal structure, morphology and size of the exfoliated materials. AFM can directly measure the thickness and size of the 2D nanosheets and help to determine the mono-layer yield. XPS is used to determine the elemental composition and valence of the exfoliated nanosheets. Raman is used to deduce electronic structure. UV-Vis can provide information about the photon absorption property. In this protocol, we describe how to prepare this mono- or few- layer nanosheets for these characterizations as well as how to use these analytical methods to analyze the properties of the exfoliated counterparts.

Materials

Reagents:

! CRITICAL: Store the bulk inorganic layered materials (e.g., MoS_2 , WS_2 , TiS_2 , TaS_2 , Natural graphite, BN , NbSe_2 , WSe_2 , Sb_2Se_3 , and Bi_2Te_3) in Ar-filled glove box, because they are easily deliquesced in air. Meanwhile, keep them away from light by wrapping the bottle of bulk inorganic layered materials in aluminum foil.

-
- Molybdenum disulfide (MoS_2 ; 10-30 μm , Rose Mill, West Hartford, USA, cat. no. C10404842).
 - Tungsten (IV) disulfide (WS_2 , Sigma, Steinheim, Germany, cat. no. C10534199)
 - Titanium (IV) sulfide (TiS_2 , Sigma, Steinheim, Germany, cat. no. MKCH8948)
 - Tantalum (IV) sulfide (TaS_2 , Alfa Aesar, Massachusetts, USA, cat. no. 808717)
 - Zirconium (IV) sulfide (ZrS_2 , Strem, Massachusetts, USA, cat. no. 808679)
 - Natural graphite (Bay carbon Inc, Michigan, USA, cat. no. 43319)
 - Boron nitride (BN, Sigma, Steinheim, Germany, cat. no. 112073)
 - Niobium selenide (NbSe_2 , Alfa Aesar, Massachusetts, USA, cat. no. S08E024)
 - Tungsten (IV) selenide (WSe_2 , Alfa Aesar, Massachusetts, USA, cat. no. 808822)
 - Antimony triselenide (Sb_2Se_3 , Sigma, Steinheim, Germany, cat. no. 401196)
 - Bismuth telluride (Bi_2Te_3 , Sigma, Steinheim, Germany, cat. no. 733482)
 - Poly(vinylidene fluoride) (PVDF, Sigma, Steinheim, Germany, cat. no. FCB036778)
 - Polypropylene (pp) film (Celgard 2300, North Carolina, USA)
 - N-methylpyrrolidone (NMP, Sigma, Steinheim, Germany, cat. no. LI40T113)
 - 3-aminopropyltriethoxysilane (APTES, Sigma, Steinheim, Germany, cat. no. C2002164)
 - Sulphuric acid (H_2SO_4 , Sigma-Aldrich, Germany, cat. no. 109072)
- ! CAUTION: Personal protective equipment must be worn during experiments involving H_2SO_4 , as it is strong acids and can cause skin burns.*

-
- Hydrogen peroxide solution (H₂O₂, Sigma-Aldrich, Germany, cat. no. 107209)
 - Lithium-ion battery electrolyte (Suzhou Duo Duo Chemical Technology Co., Ltd, China, cat. no. LB064)
 - Lithium foil (Fisher Scientific Company, Canada, cat. no. AA1076914)
 - The copper foil (Aritech Chemazone Private Limited, India, cat. no. NCZ-MN-177/20)
 - Acetone (Anaqua Global International Inc. Limited, USA, cat. no. TAE11Y1708TH)
 - Ethanol (>99.9 %, Merck, Darmstadt, Germany, cat. no. C10654595)
 - Deionized water (H₂O; Milli-Q System; Millipore)

Equipments:

- Digital hotplate stirrers (Stuart Equipment, cat. no. UC152D)
- Vacuum drying oven (Shanghai Yiheng Scientific Instrument Company, cat. no. 190728051)
- Precision disc cutting machine (Shenzhen Kejingstar Technology Company, cat. no. PE01219G2163)
- Infrared heating tape casting coater (Shenzhen Kejingstar Technology Company, model no. MSK-AFA-ES200)
- Compact hydraulic crimping machine (Shenzhen Kejingstar Technology Company, cat. no. PE00320L3807)
- Coin cell shell (Taizhou Yajun Battery Material Co., Ltd, China, cat. no. CR2032)
- Glove box (Vigor Gas Purification Technologies (Suzhou) Co., Ltd, model no.

SG2400/750TS)

- NEWARE battery test system (CT-ZWJ-4'S-T-1U, cat. no. T1906-200654)
- Glass vials (5 and 25 ml) with appropriate polyethylene snap caps (VWR Collection, cat. nos. 548-0141 and 548-0144)
- Parafilm (Parafilm, cat. no. PM996)
- Disposable plastic dropper (Kangjian, cat. no. KJ 619)
- Scissors
- Three micropipettes (ranges: 0.5-10, 10-100 and 100-1,000 μ l) with appropriate disposable tips
- Polypropylene microcentrifuge tubes (1.5 and 2.0 ml; Axygen, cat. nos. MCT-150-C and MCT-200-C)
- Microcentrifuge (Thermo Scientific, cat. no. 75002466)
- Ultrasonic cleaning bath (Branson Ultrasonic, cat. no. CPX-952-238R)
- Transmission electron microscope (TEM; JEOL, model no. JEOL-2100F)
- Holey carbon-coated copper grids (200 mesh) for TEM sample preparation
- Atomic force microscope (AFM; Veeco, model no. Dimension 3100)
- APTES-modified Si/SiO₂ substrate for AFM characterization
- X-ray photoelectron spectrometer (Ulvac-Phi, model no. PHI5000 Versaprobe III)
- Raman spectrometer (HORIBA Jobin Yvon S.A.S., model no. LabRAM HR Evolution)
- Ultraviolet-visible spectrophotometer (Shimadzu, model no. Ultraviolet 2450)

Equipment Setups:

Electrochemical lithium ion-intercalation setup

- This setup consists of a coin cell, and a Neware battery test system. Such a coin cell uses Li foil as anode, copper (Cu) foil with uniformly coated layered bulk material as cathode, polypropylene (pp) film as the separator, and 1.0 M LiPF₆ in a mixture of ethyl carbonate (EC) and dimethyl carbonate (DMC) (with 1:1 volume ratio) solution as electrolyte. Note that the coin cell should be assembled in a glove box filled with Ar. The prepared coin cell is connected with the Neware battery test system and discharged with a galvanostatic discharge current of 0.05 or 0.025 mA and a cut-off voltage of 0.9 V (ZrS₂: 0.7 V, BN: 0.4 V, Graphite 0.1V) at room temperature. A typical setup is shown in **Fig. 2**. Note that, the amount of intercalated lithium ions in layered materials (or the discharge capacity) can be effectively controlled by tuning the cut-off voltage according to the discharge profile. Because the discharge capacity can transform into lithium intercalation amount by calculating and substituting the discharge capacity that corresponding to 1 Moore lithium intercalation for different kinds of inorganic layered materials, as shown in **Supplementary Table 1**.

TEM setup

- In this protocol, TEM characterization is carried out on a JEOL JEM-2100F TEM instrument under the accelerating voltage of 200 kV. The TEM samples are prepared by dropping the as-prepared mono- or few- layer inorganic nanosheets solution onto lacey carbon 300 mesh copper TEM grids and then dried in air.

AFM setup

- In this protocol, AFM characterization is carried out on a Veeco Dimension

3100 AFM instrument under the tapping mode and with a Si tip (spring constant: 42 N/m; resonance frequency: 320 kHz). The AFM samples are prepared by dropping the as-prepared mono- or few- layer inorganic nanosheets solution onto an APTES-modified Si/SiO₂ substrate and then dried in air.

Procedure

Synthesis of mono- or few- layer TMDs nanosheets (Timing 26 h):

1. Prepare the mixed slurry of layered bulk material, acetylene black, PVDF and NMP. Weigh out 200 mg of layered bulk material (i.e., MoS₂, WS₂, TiS₂, TaS₂, ZrS₂, graphite, BN, NbSe₂, WSe₂, Sb₂Se₃, or Bi₂Te₃), 25 mg of acetylene black, and 25 mg PVDF into a 10-mL glass vial, and then add 1.6 mL NMP and a rotor. After heating the vial in 60 °C oven for 30 min, put the mixed slurry contained 10-mL glass vial on magnetic stir plate and stir the mixed slurry for 7.5 h. (Timing 8 h)

! CRITICAL STEP: The mixed slurry needs to be stirred in a closed vial with good sealability because the slurry is easy to adsorb water.

2. Uniformly coat the obtained mixed slurry on one side of a copper foil using an infrared heating tape casting coater. Then put it into a vacuum drying oven and dry it at 100 °C under vacuum for 8 h. After drying, using precision disc cutting machine cut it into disc with diameter of 1.2 cm for next coin cell assembling. (Timing 8 h)

3. Assemble the coin cell in an Ar-filled glove box (**Fig. 3a**). (Timing 1 h)

(I) Put the stainless steel cap on a piece of white paper.

(II) Put the TMDs bulk materials coated copper discs (with diameter of 1.2 cm), in the cap.

(III) Put the polypropylene (pp) film (with diameter of 1.6 cm) on the top of Cu discs.

(IV) Use 20 μL pipette gun to apply 4 μL electrolyte on the polypropylene (pp) film.

(V) Put the lithium foil (with diameter of 1.4 cm), gasket, stainless steel shrapnel and aluminum coated cup on the top in turn.

(VIII) Press it using punching machine with 500 psi, and then the cell is ready for testing.

Take out the pressed coin cell and let the electrolyte soak the electrode thoroughly for 4 hours.

! CRITICAL STEP: The water content in glove box should be extremely low, because the lithium foil is very sensitive to water.

4. Started the galvanostatic discharge process (**Fig. 3b**). Connect the obtained coin cell to the battery test system. Then, set up current density at 0.05 mA or 0.025 mA, and cut-off voltage at 0.9 V (ZrS₂: 0.7 V, BN: 0.4 V, Graphite 0.1 V). Press the start button to start the discharge process. After reaching the cut-off voltage, remove the coin cell from the battery test system and let the lithium intercalated electrode relax for 1 h. (Timing 7 h)

! CRITICAL STEP: The discharge current and cutoff voltage are very important for electrochemical Li intercalation process. High discharge current may induce the structure degradation but can shorten reaction time. Low discharge current will require much time to finish the intercalation but can avoid structure degradation. High cutoff voltage may cause the insufficient lithium intercalation and thus not good exfoliation efficiency. While low cutoff voltage will result in the structure degradation. In this protocol, for MoS₂, discharge current is 0.05 mA, cutoff voltage is 0.9 V. For TaS₂, TiS₂, WS₂, discharge current is 0.025 mA, cutoff voltage

is 0.9 V. For ZrS₂, discharge current is 0.025 mA, cutoff voltage is 0.7 V. For graphene, discharge current is 0.025 mA, cutoff voltage is 0.1 V. For BN, discharge current is 0.025 mA, cutoff voltage is 0.4 V. For NbSe₂, discharge current is 0.025 mA, cutoff voltage is 0.7 V. The corresponding galvanostatic discharge curves are shown in **Supplementary Fig. 1**. About how to determine these cut-off voltages for different materials, our explanation is as follows: for the materials that show obvious discharge plateau in galvanostatic discharge curve (such as MoS₂. etc), the cut-off voltage should be a little lower than the platform voltage. While, for those without discharge plateau in discharge curve, SEM, TEM and AFM should be systematic combined for characterization of the product obtained under different cut-off voltage, to see its morphology (nanosheets or decomposed nanoparticles) and thickness, thus to determine whether the selected cut-off voltage is suitable for this product.

5. Disassemble the coin cell and take out the TMDs coated copper foil after Li-intercalation (**Fig. 3c**). Then wash it immediately with acetone to remove any residual electrolyte (LiPF₆/EC/DMC). Then immerse the TMDs coated copper foil in a 10-mL glass vial containing 10 mL distilled water or ethanol (**Fig. 3d**). Then, put the 10-mL glass vial into the ultrasonic pool and ultrasonic for 5 min with 28 KHz. After that, an opaque suspension of the exfoliated mono or few layer nanosheets is formed. (Timing 10 min)

! CRITICAL STEP: After taking out the copper foil loaded with Li-intercalated sample from the coin cell, this washed process should be quick, and immediately perform the next exfoliation step, because the Li-intercalated sample is sensitive to the environment. For NbSe₂, WSe₂, Sb₂Se₃, and Bi₂Te₃, it is better do N₂ bubbles treatment for DI water in the glass vial before the ultrasonication process, this process can remove the dissolved oxygen in DI water and alleviate the surface oxidation for the exfoliated TMDs nanosheets in the dispersion.

! TROUBLESHOOTING

6. Started the centrifugal washing process (**Fig. 3e**). Put the obtained opaque suspension into 20-mL centrifuge tube. Centrifuge it for 15 min with 2000 rpm. Then collect the supernatant into a new 20-mL centrifuge tube. Centrifuge it for 15 min with 10000 rpm. Then pour the supernatant away, leaving the bottom sedimentation, followed by re-disperse and the sedimentation in newly added DI water and doing 10000 rpm centrifuges for 1 ~ 2 times. Then collect the bottom sedimentation of the last centrifugation (the final products) into a 10-mL glass vial. Finally, redisperse the collected sediment into opaque suspension by adding water or ethanol, and store this opaque suspension for use.

! CRITICAL STEP: The centrifugal speed affects the quality of final products. Too low centrifugation speed in first step is not enough to remove the un-exfoliated TMDs materials, acetylene black and PVDF. A too high centrifugation speed in first step causes the mono or few layer nanosheets loss as well. A too low centrifugation speed in second step induces the mono or few layer nanosheets loss, since they all not completely centrifuged to bottom and exited as sedimentation. While a too high centrifugation speed in second step results in obtained nanosheets too small in lateral size.

! PAUSE POINT: The obtained mono or few layer TMDs nanosheets can be stored at room temperature under dry and dark condition for several months without noticeable change.

TEM characterization of the obtained mono- or few- layer TMDs nanosheets (Timing 3 h):

7. Take 0.5 mL mono or few layer TMDs nanosheets collected from step 6 into 2-mL glass vial and add 1.5 mL water to dilute the TMDs nanosheets dispersion. Then, shake the glass vial to obtain a homogeneous TMDs nanosheets solution.

8. Deposit 5 μ L of this solution onto a lacey carbon-coated copper grids and let it dry in air for 15 min before the characterization.

9. Image the exfoliated mono or few layer TMDs nanosheets by using a JEOL JEM-2100F TEM instrument.

AFM characterization of the obtained mono- or few- layer TMDs nanosheets

(Timing 5 h):

10. Prepare APTES-modified Si/SiO₂ substrate.

(I) Put Si/SiO₂ substrate (10 mm × 8 mm) into acetone and sonicate for 5 min. Take the substrate out from acetone and rinse it with DI water.

(II) Then put the Si/SiO₂ substrate into piranha solution (volume ratio H₂SO₄: H₂O₂ = 7:3) and heat the mix solution to boiling point for 30 min (hot plate temperate 120 °C).

(III) Take out the Si/SiO₂ substrate, rinse it with DI water using wash bottle and blow it using N₂ gas to dry the substrate.

(IV) Immerse the obtained Si/SiO₂ substrate in APTES solution (volume ration APTES: H₂O = 1:100), and put it into the vacuum condition for 10 min. Then take out the Si/SiO₂ substrate, rinse it with DI water and blow it using the N₂ gas.

(V) Then put this Si/SiO₂ substrate in 120 °C oven for 2 h to get the final APTES-modified Si/SiO₂ substrate.

! CRITICAL STEP: APTES functionalization is critical for the successful AFM measurement. APTES is positively charged on the surface, which is beneficial for electrostatic adsorption of the negatively charged TMDs nanosheets. Otherwise, the TMDs nanosheets are easily aggregated through drop casting on Si/SiO₂ substrate. Without APTES functionalization, the AFM measurement of TMDs nanosheets is not easily succeed, especially for the single-layer or few layers nanosheets.

11. Take 0.5 mL mono or few layer TMDs nanosheets collected in step 6 into 2-mL

glass vial and add 1.5 mL DI water. Then, shake the glass vial to obtain a homogeneous TMDs nanosheets solution.

12. Put the APTES-modified Si/SiO₂ substrate (Prepared in step 10) into the 2-mL glass vial containing homogeneous TMDs nanosheets solution (prepared in step 11) and immerse it in solution for 15 min. Then, take Si/SiO₂ substrate out and rinse it with DI water. After that, blow substrate use the N₂ gas for 5 min.

13. Image the obtained mono or few layer TMDs nanosheets by using a Veeco Dimension 3100 AFM instrument.

! TROUBLESHOOTING

XPS and Raman characterizations of the obtained mono- or few- layer TMDs nanosheets (Timing 3 h):

14. Take 0.5 mL opaque suspension of mono or few layer TMDs nanosheets collected from step 6 onto Si/SiO₂ substrate (5 mm * 5 mm) and let it dry in air for 2 h before the XPS and Raman characterizations.

15. Test the XPS curves of the exfoliated mono or few layer TMDs nanosheets using a PHI5000 Versaprobe III X-ray photoelectron spectrometer.

16. Test the Raman curves of the exfoliated mono or few layer TMDs nanosheets using a LabRAM HR Evolution Raman spectrometer.

UV-Vis characterization of the obtained mono- or few- layer TMDs nanosheets (Timing 0.5 h):

17. Take 3.0 mL opaque suspension of mono or few layer TMDs nanosheets collected from step 6 into 3.5 mL quartz cuvette.

18. Test the UV-Vis curves of the exfoliated mono or few layer TMDs nanosheets using an Ultraviolet-2450 ultraviolet-visible spectrophotometer.

Troubleshooting

Troubleshooting advice can be found in **Table 1**.

Table 1 Troubleshooting table

| Step | Problem | Possible causes | Solution |
|------|---|---|---|
| 5 | Sometimes, the layered bulk materials are not fully exfoliated, some of the bulk particles can be clearly seen in solution. | The discharging time is not enough or there are some short circuit in the battery. | Make sure that the separator is completely separating the cathode and anode in step 3. |
| 13 | Lots of particles are observed in AFM images. | Too long ultra-sonication time will cause 2D nanosheets break into small particles and then aggregate to large particles in in step 5. The TMDs nanosheets are not washed enough in step 6. | Reduce the ultra-sonication time. Also use the DI water to wash the nanosheets 1 ~ 2 times. |

Timing

Steps 1-6, Synthesis of mono- or few- layer inorganic nanosheets: 26 h

Steps 7-9, TEM characterization of the obtained mono- or few- layer inorganic nanosheets: 3 h

Steps 10-13, AFM characterization of the obtained mono- or few- layer inorganic nanosheets: 5 h

Steps 14-16, XPS and Raman characterizations of the obtained mono- or few- layer inorganic nanosheets: 3.5 h

Steps 17-18, UV-Vis characterization of the obtained mono- or few- layer inorganic nanosheets: 0.5 h

Anticipated results

After sonication treatment (Step 5), an opaque suspension of the exfoliated materials should be obtained (**Fig. 4**). After the whole electrochemical lithium ion-intercalation and exfoliation processes, the mono layer (thickness < 1 nm) MoS₂, WS₂, TiS₂, TaS₂, and multi-layers (thickness < 4 nm) BN, NbSe₂ nanosheets can be obtained (**Fig. 5 and Fig. 6**) with high yield (MoS₂ and TaS₂ mono layer & TiS₂ double layer yield > 90%) (**Fig. 7**) (**Supplementary Table 2**). Besides, mono layer (thickness < 1 nm) ZrS₂ and graphene nanosheets, as well as multi-layers (thickness < 4 nm) WSe₂, Sb₂Se₃, Bi₂Te₃ nanosheets can also be obtained (**Supplementary Fig. 2**). The elemental composition and valence (**Fig. 8**), electronic structure (**Fig. 9a-d**), and photon absorption property (**Fig. 9e-h**) of the exfoliated nanosheets are also provided.

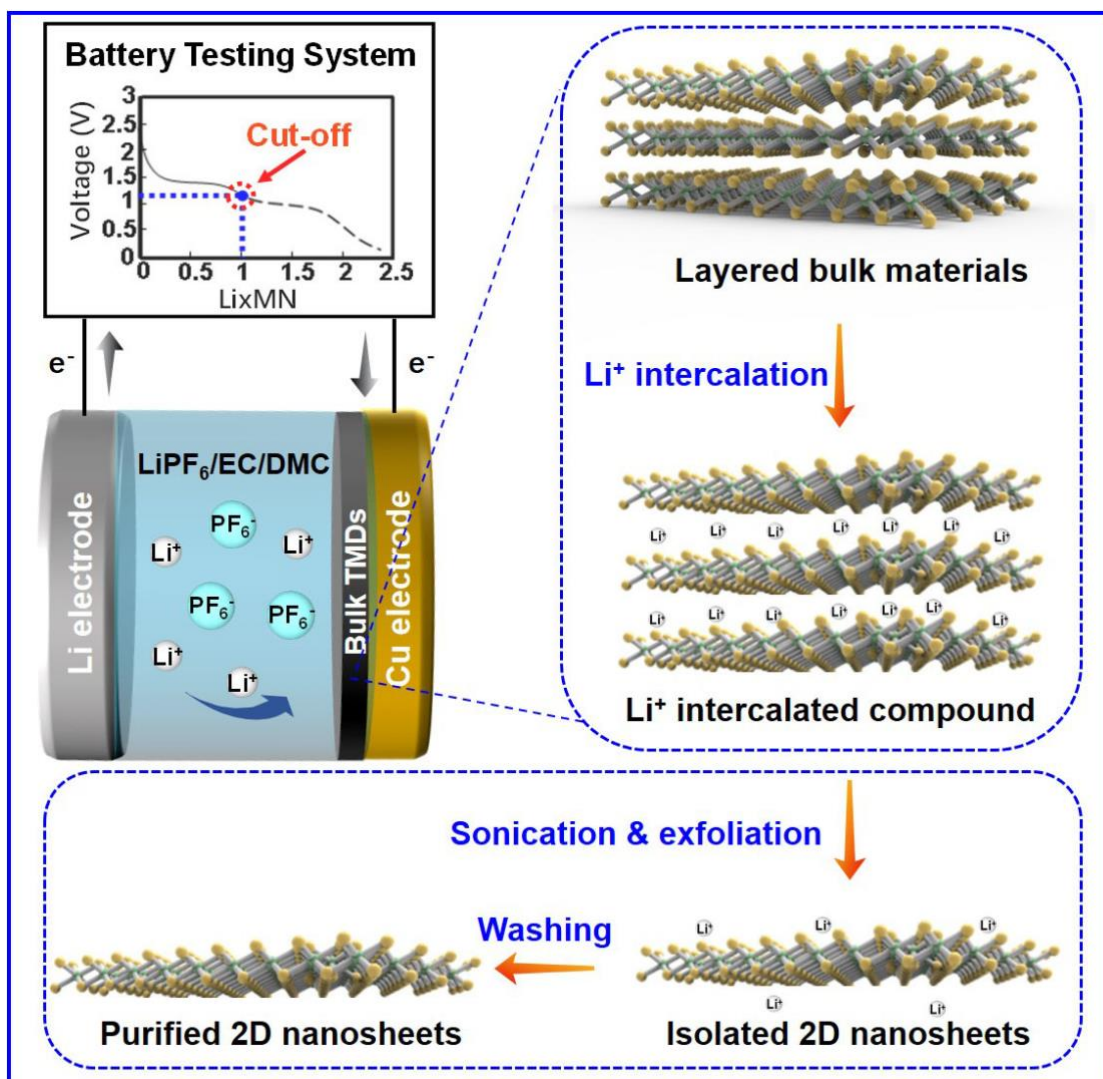


Figure 1 Schematic illustrations of the electrochemical lithium ion-intercalation and exfoliation process.

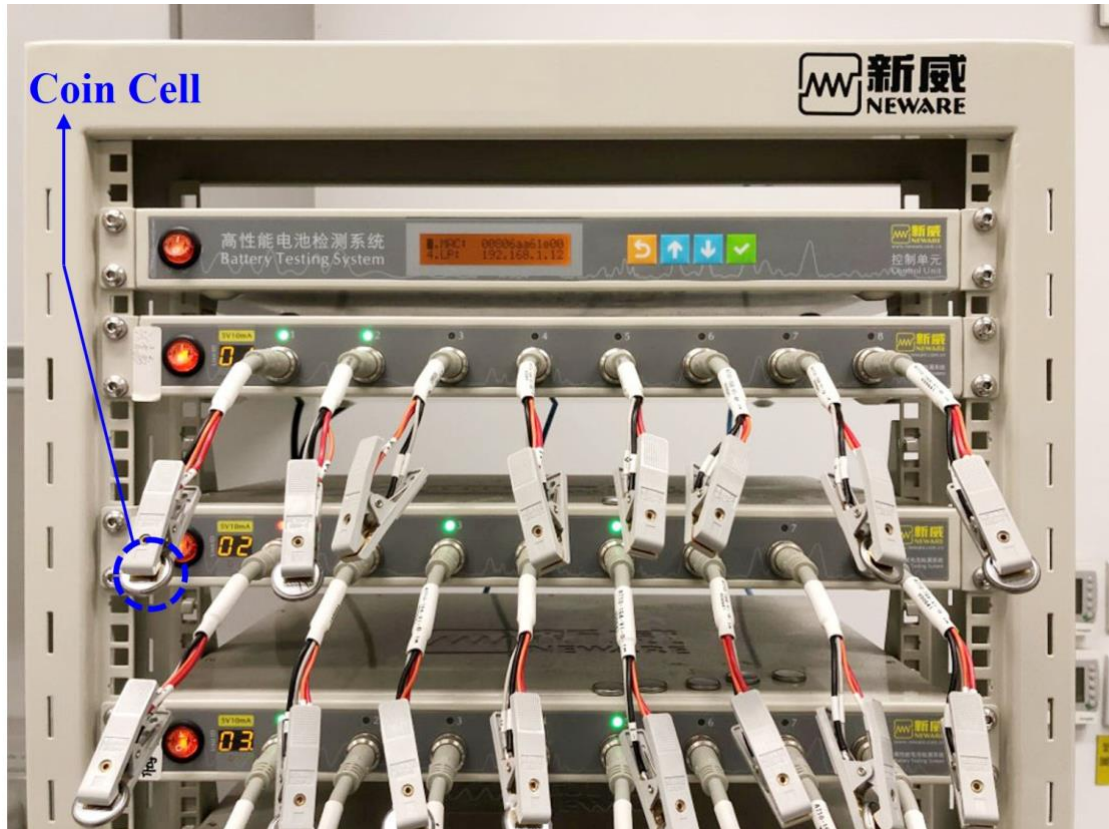


Figure 2 A photograph of the electrochemical lithium ion-intercalation experimental setup (battery test system).

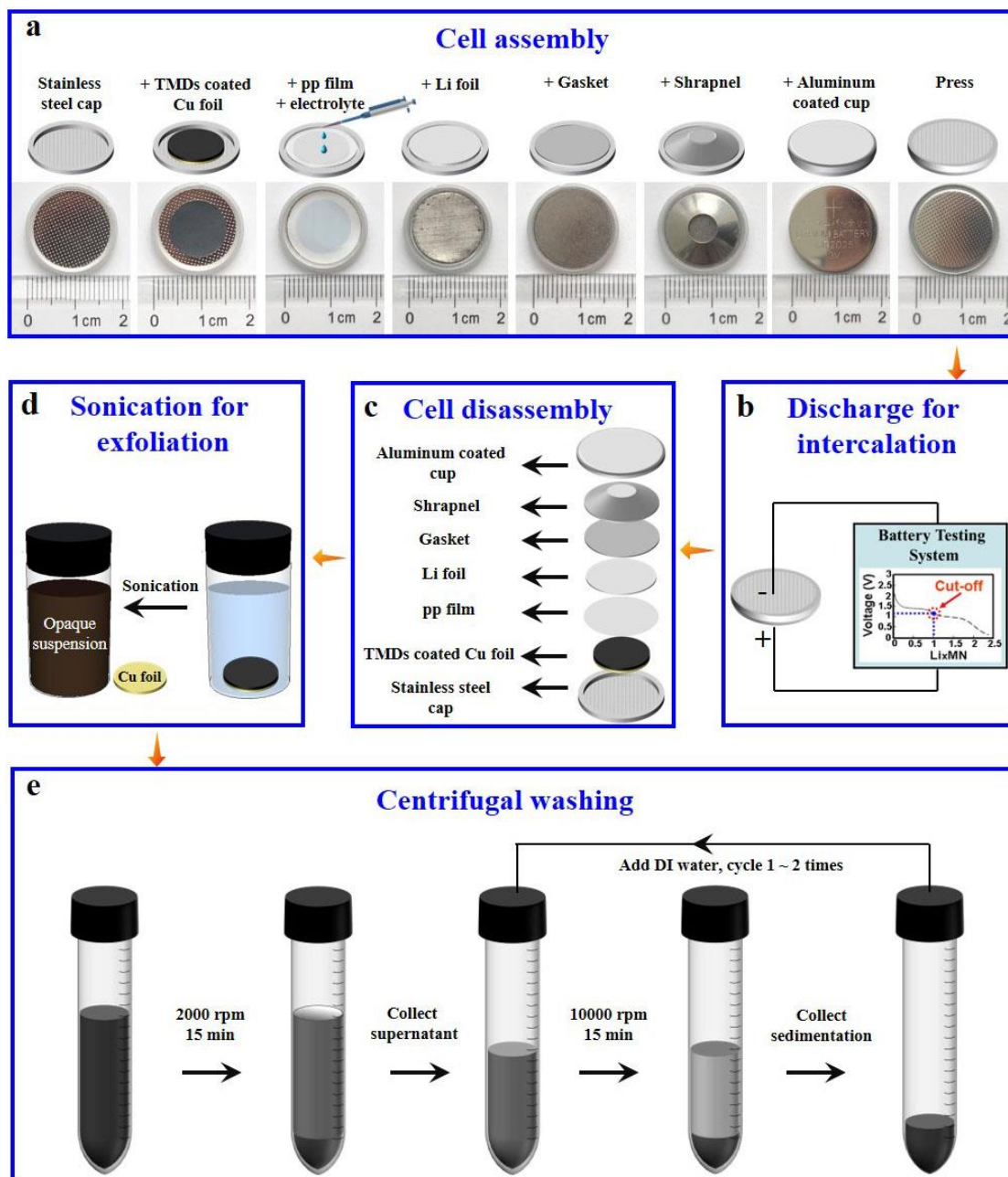


Figure 3 Schematic illustrations of the whole procedures for the preparation of mono- or few- layer TMDs nanosheets.

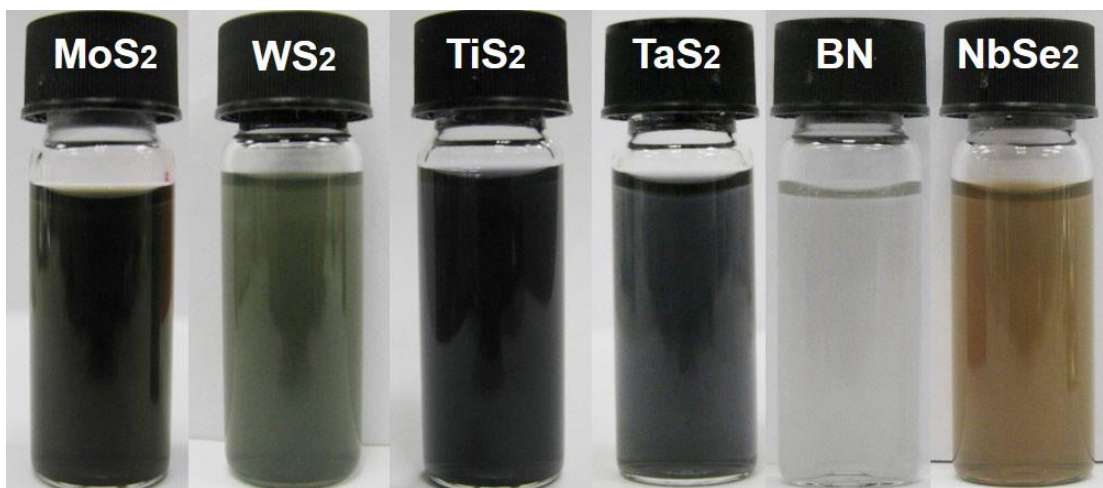


Figure 4 Photographs of the opaque suspension of the exfoliated MoS₂, WS₂, TiS₂, TaS₂, BN, and NbSe₂ nanosheets. Adapted with permission from ref. ^{53,54}.

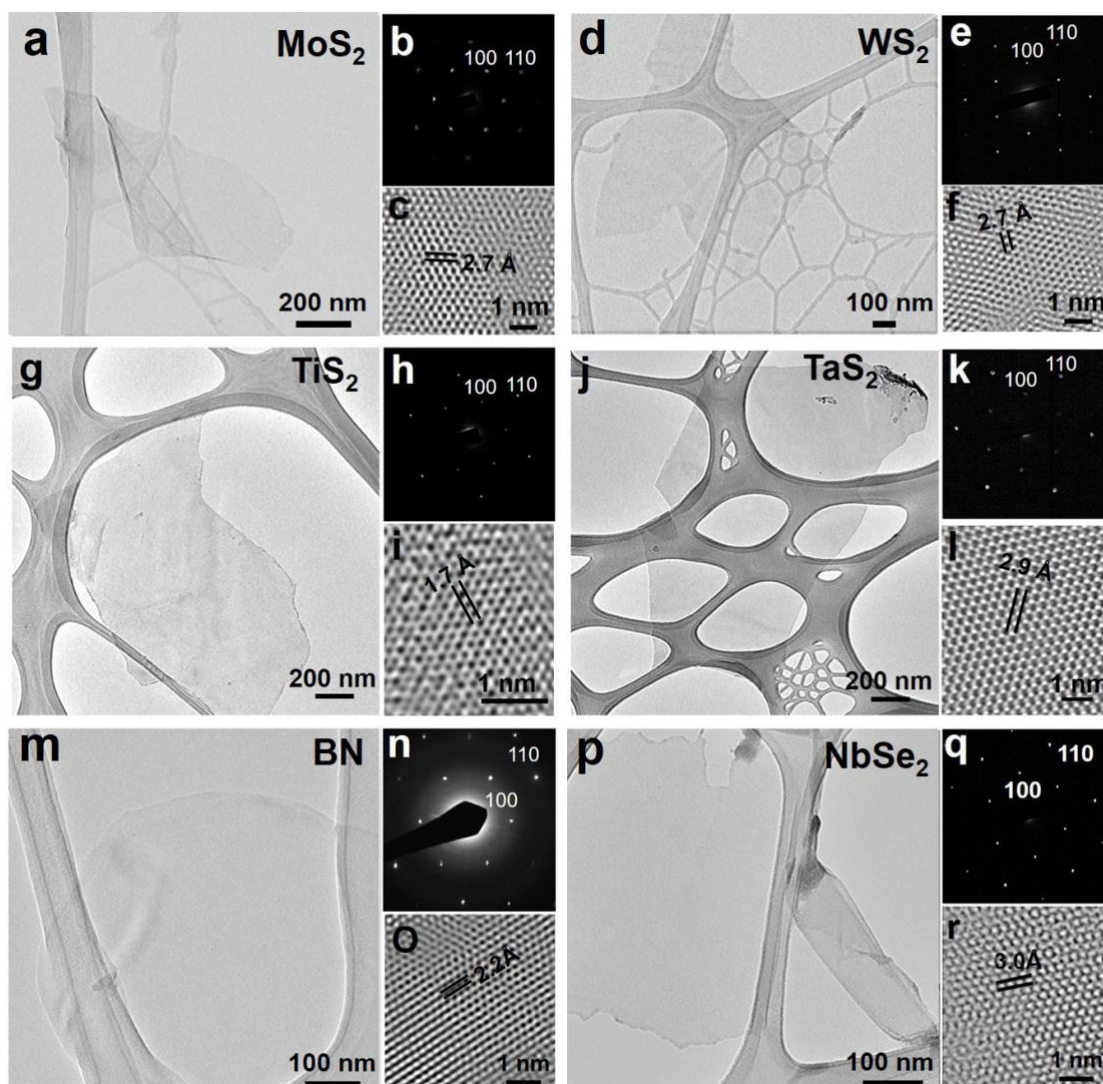


Figure 5 TEM images, selected area electron diffraction (SAED) patterns, and high-resolution transmission electron microscopy (HRTEM) images of the exfoliated MoS₂

(a-c), WS₂ (d-f), TiS₂ (g-i), TaS₂ (j-l), BN (m-o) and NbSe₂ (p-r) nanosheets. Adapted with permission from ref. ^{53,54}.

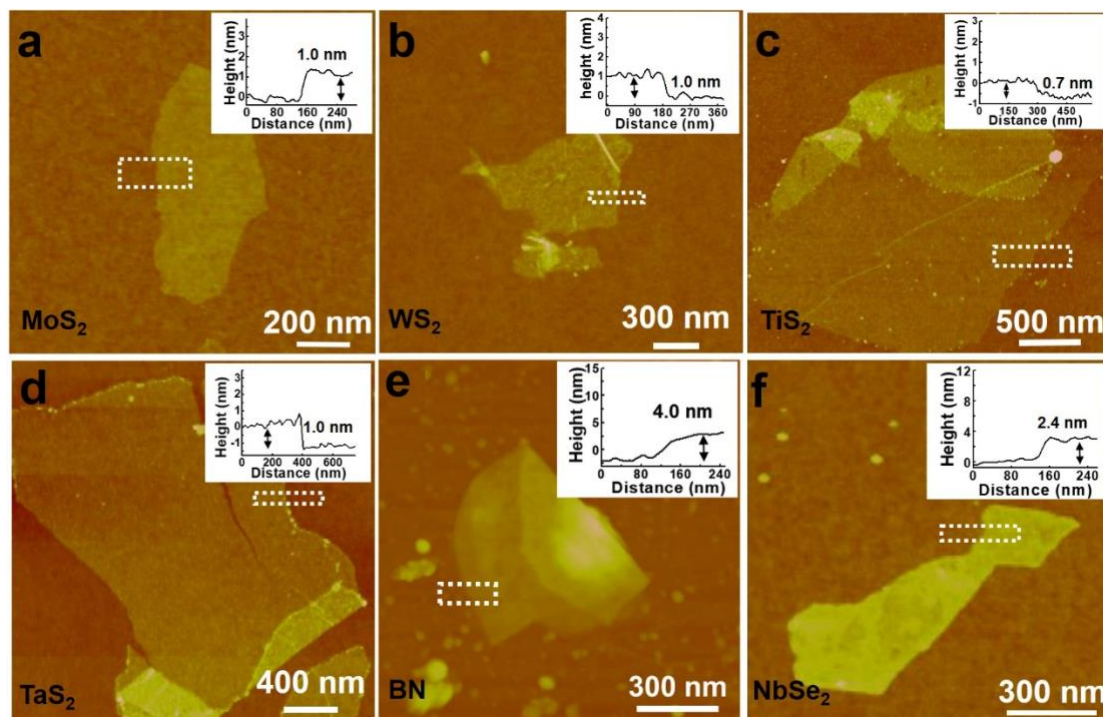


Figure 6 AFM images of the exfoliated MoS₂ (a), WS₂ (b), TiS₂ (c), TaS₂ (d), BN (e), NbSe₂ (f) nanosheets, giving an average thickness for MoS₂, WS₂, TiS₂, TaS₂, BN, NbSe₂ nanosheets of ~1.0, 1.0, 0.7, 1.0, 4.0, 2.4 nm, respectively, confirming that mono or few layer inorganic nanosheets were successfully produced by our method. Adapted with permission from ref. ^{53,54}.

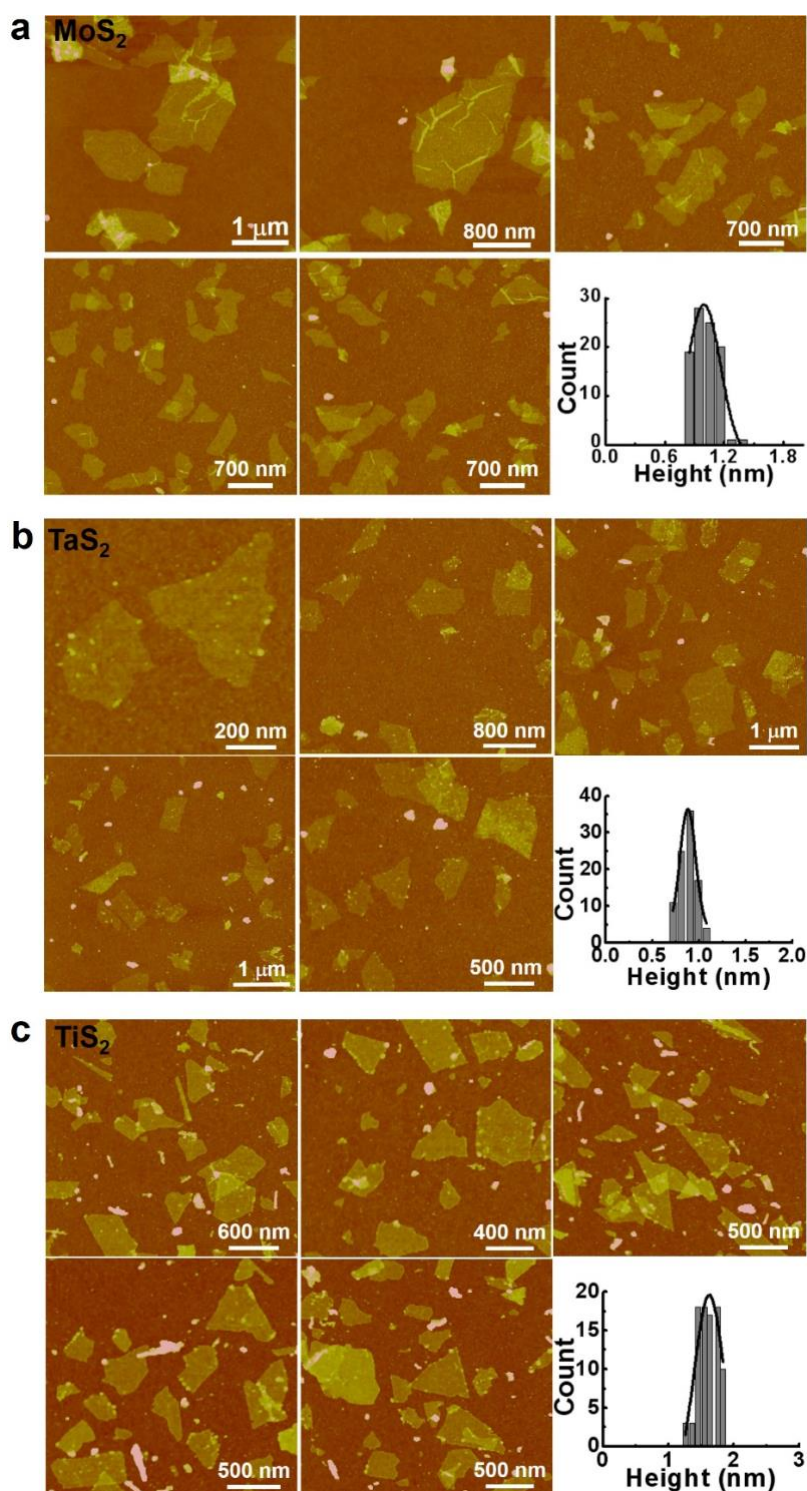


Figure 7 AFM images of large-area MoS₂ (a), TaS₂ (b), TiS₂ (c) nanosheets. By measuring 100 pieces of MoS₂, TaS₂, and TiS₂ nanosheets, respectively. It is found that 92% of MoS₂ are mono layer with the average thickness of 0.99 ± 0.17 nm; 93% of TaS₂ are mono layer with the average thickness of 0.88 ± 0.08 nm; 93% of TiS₂ are double layers with the average thickness of 1.63 ± 0.23 nm. Adapted with permission from ref. ^{53,55}.

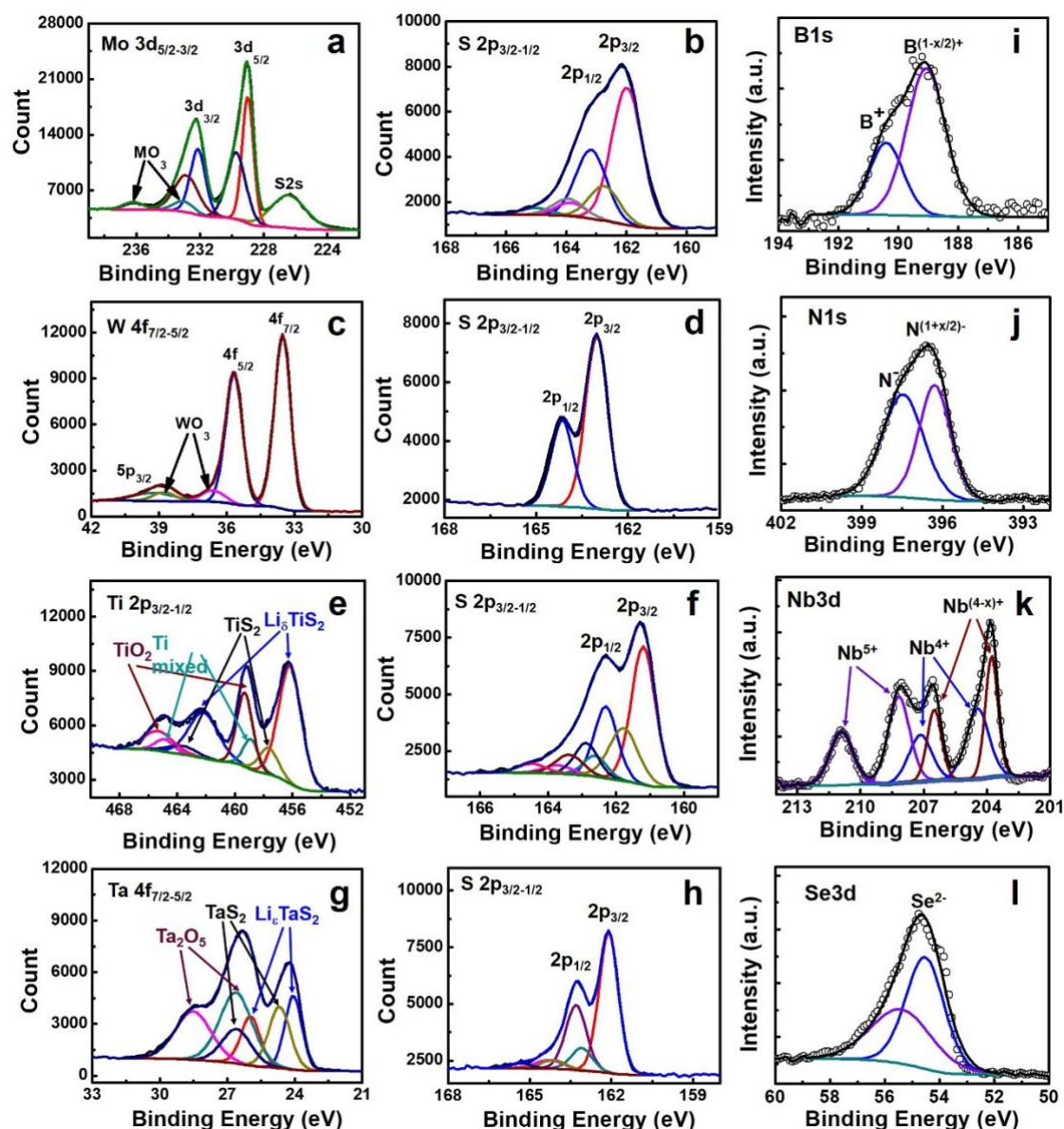


Figure 8 XPS spectra of the exfoliated (a, b) MoS₂. 229.0-232.1 eV: Mo3d oxidation state of Li_xMoS₂. 229.7-232.9 eV: Mo⁴⁺ of MoS₂. 233.0-236.2 eV: Mo⁶⁺ of MoO₃. 162.7-163.9 eV: S²⁻ of MoS₂. 163.8-165.0 eV: S₂²⁻ of MoS₃. 162.0- 163.2 eV: S2p oxidation state as in Li_xMoS₂. (c, d) WS₂. 33.5 - 35.7 eV: W⁴⁺ of WS₂. 36.6-38.7 eV: W⁶⁺ of WO₃. 163.0-164.2 eV: S²⁻ of WS₂. (e, f) TiS₂. 456.2-462.2 eV: Ti2p oxidation state as in Li_xTiS₂. 457.7-463.7 eV: Ti⁴⁺ of TiS₂. 458.9-464.9 eV: Ti2p oxidation state as in mixed environment; 459.3-465.3 eV: Ti⁴⁺ of TiO₂. 161.2-162.3 eV: S2p oxidation state as in Li_xTiS₂. 161.8-162.9 eV: S²⁻ of TiS₂. 162.6-163.7 eV: S^{4/y} of TiS_y (1 < y < 2). 163.4-164.5 eV: S₂²⁻ of TiS₃. (g, h) TaS₂, 24.1-26.0 eV: Ta4f oxidation state as in Li_xTaS₂. 24.7-26.6 eV: Ta⁴⁺ of TaS₂. 26.6-28.5 eV: Ta⁵⁺ of Ta₂O₅. 162.1-163.3 eV: S2p oxidation

state as in Li_xTiS_2 . 163.1-164.3 eV: S^{2-} of TaS_2 . 164.1-165.3 eV: S_2^{2-} of TaS_3 . (i, j) BN nanosheets. 189.1 and 190.4 eV: B1s oxidation states in Li_xBN , and BN nanosheets, respectively. 396.3 and 397.5 eV: N1s oxidation states in Li_xBN , and BN nanosheets, respectively. (k, l) NbSe_2 nanosheets. 203.8 and 206.5 eV: $\text{Nb}^{(4-x)+}$ in Li_xNbSe_2 . 204.4 and 207.2 eV: Nb^{4+} in NbSe_2 . 208.1 and 210.9 eV: Nb^{5+} in oxidized species of Nb_2O_5 (37 atomic %). 54.6 and 55.5 eV: Se^{2-} in NbSe_2 , indicating that selenium is not oxidized. Adapted with permission from ref. ⁵³⁻⁵⁵.

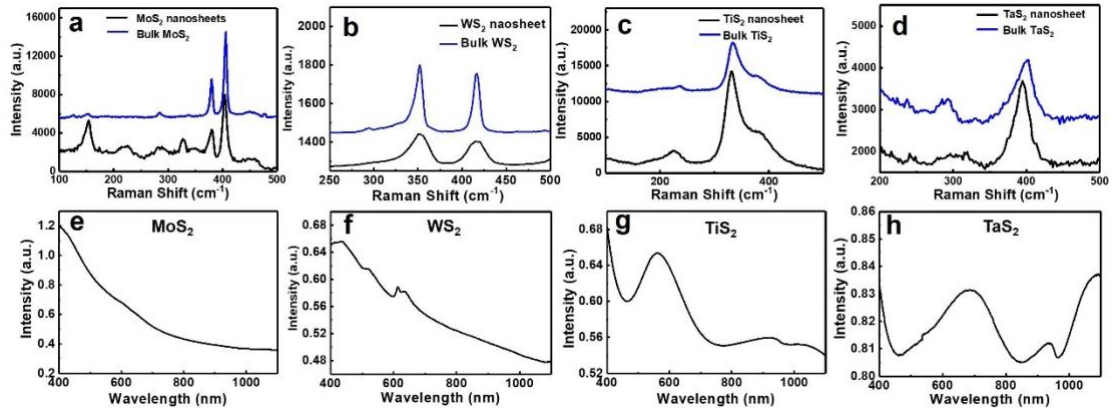


Figure 9 (a) Raman spectra of MoS_2 . 379.8 and 406.5 cm^{-1} : E_{2g} and A_{1g} modes of MoS_2 nanosheets with full width at half maximum (FWHM) of 10.4 and 16.0 cm^{-1} , respectively. 379.8 and 406.5 cm^{-1} : E_{2g} and A_{1g} modes of bulk MoS_2 with FWHM of 8.6 and 14.3 cm^{-1} , respectively. MoS_2 nanosheet shows much broader bands compared to the bulk MoS_2 , which is owing to the phonon confinement in the ultra-thin structure. Importantly, in the Raman spectra of MoS_2 nanosheets, three weak but distinct new peaks J_1 (153 cm^{-1}), J_2 (225 cm^{-1}) and J_3 (327 cm^{-1}) appeared, illustrating that in addition to pristine 2H phase, the 1T phase also existed in the exfoliated MoS_2 nanosheets. (b) Raman spectra of WS_2 . 351 and 415 cm^{-1} : E_{2g} and A_{1g} modes of WS_2 nanosheets with FWHM of 24.6 and 22.3 cm^{-1} , respectively. 352 and 417 cm^{-1} : E_{2g} and A_{1g} modes of bulk WS_2 with FWHM of 10 and 9.2 cm^{-1} , respectively. (c) Raman spectra of TiS_2 . 225.2 and 331.3 cm^{-1} : E_g and A_{1g} modes of TiS_2 nanosheets with FWHM of 36.3 and 34.6 cm^{-1} , respectively. 235.3 and 334.4 cm^{-1} : E_g and A_{1g} modes of bulk TiS_2 with FWHM of 16.2 and 31.3 cm^{-1} , respectively. (d) Raman spectra of TaS_2 . 300.1 and 395.2 cm^{-1} : E_{2g} and A_{1g} modes of TaS_2 nanosheets with FWHM of 33.2 and 35.0 cm^{-1} ,

respectively. 289.3 and 401.2 cm^{-1} : E_{2g} and A_{1g} modes of bulk TaS_2 with FWHM of 17.2 and 37.2 cm^{-1} , respectively. Absorbance spectrum for exfoliated dispersions of (e) MoS_2 , (f) WS_2 , (g) TiS_2 , (h) TaS_2 nanosheets. No obvious absorption peak is observed for mono-layer MoS_2 dispersion, but the absorption increases gradually as the wavelength decreases down to 400 nm. Four peaks are observed for mono-layer WS_2 dispersion, which are located at 437, 518, 614, 634 nm, respectively. For TiS_2 , three peaks: 561, 930, 1043 nm are presented. The same, there are three peaks located at 689, 936, 1095 nm, which are attributed to exfoliated TaS_2 nanosheets. Adapted with permission from ref. ⁵³.

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Author contributions

Z.Y. Zeng designed and performed the research; and all authors contributed to writing the manuscript.

Competing interests

The authors declare no competing interests.

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Supplementary information

Supplementary Information: Supplementary Figures 1-8 and Supplementary Tables 1-2.

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