Design of graphene oxide/gelatin electrospun nanocomposite fibers for tissue engineering applications
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Gelatin is a biodegradable, nontoxic and biocompatible biopolymer. The biomedical application of un-crosslinked gelatin is limited, due to poor mechanical strength and high solubility. Hence, organic 2D graphene oxide (GO) nanosheets are used as reinforcing agents to enhance the mechanical properties. The GO exfoliation in gelatin is confirmed using X-ray diffraction (XRD) analysis. The GO reinforcement enhances Young modulus (E) by 70% and tensile stress is also significantly improved. Moreover, the fibrous cross-linked electrospun mats are stable in phosphate buffered saline solution. The cell attachment and proliferation of the ESM are evaluated with human osteosarcoma cells (HOS) and the ESM is found to be biocompatible. However, the expression of osteoblast genes decreases with increasing GO incorporation. This report demonstrates that GO with high degree of oxidation, effectively reinforces and enhances the mechanical properties of the gelatin fibers. Also, increasing the concentration of GO does not show any significant influence on cell viability and cell attachment even though the expression of osteoblast gene is affected.

Gelatin is obtained by the acid or basic hydrolysis of collagen. Its structure is composed by the repeating sequences of glycine-GXX, where X represents any amino acid, and collagen and cellulose are concerned materials for biomedical applications, due to high mechanical properties in native form. However, the chemical processes during extraction of biopolymers, like polysaccharides or proteins, alter their native forms and decreases their mechanical properties. Improving the mechanical properties of such biopolymers is essential in order to develop novel materials for tissue engineering applications.

Gelatin is highly degradable by the collagenase enzymes. It has low antigenicity in comparison to collagen and the degradation products of gelatin are highly biocompatible.

Hence, gelatin with different morphologies (i.e. microspheres, electro spin fibers, hydrogels and polymeric nanoparticles) is widely studied for gene, drug and protein delivery. The development of gelatin based polymeric composites for tissue engineering applications is highly essential. However, their solubility and their poor mechanical properties still limit their applications.

GO is a 2 dimensional nanomaterial obtained by the oxidative exfoliation of graphite. GO shows a high surface area, 1 TPa of Young’s modulus and 130 GPa of intrinsic tensile strength. These properties make GO widely employed as a drug carrier and adsorbent. The presence of polar functional groups (-OH, -COOH, -CHO and epoxides) in GO allows its good dispersion in hydrophilic polymers and the effective reinforcement that enhances their mechanical properties. Recent studies clearly evidenced that low concentrations of GO are nontoxic and biocompatible in comparison with single wall carbon nanotubes. Chaudhary et al. reported that GO-polycaprolactone is a suitable system for the regeneration of skeletal muscle tissue from human mesenchymal stem cells. Murray et al. reported that GO based polymeric composites are biocompatible as observed on fibroblast cell growth. GO is also employed for the fabrication of glucose based biosensor and shown to be biocompatible using retinal pigment epithelium cells. Robinson et al. quantified the optimal concentration of covalently functionalized GO against glioblastoma cell lines. The concentration dependent biocompatibility of GO with HeLa cells proved that GO is a suitable candidate for biomedical applications as well.

Mimicking and synthesizing extra cellular matrix (ECM) like scaffolds are very essential for the regeneration of damaged...
tissues. The scaffolds facilitate the diffusion of growth factors and proteins and provide support for cell proliferation. The submicron polymeric electro spun fibers are potential candidates, due to the biomimetic nature of the fibrous 3D ECM like structure, their high surface area and their porous nature. Mesenchymal cells seeded on PCL ESM showed enhanced alkaline phosphatase activity, collagen I deposition and rigid bone like appearance. Mesenchymal stem cells seeded ESM gave excellent led to efficient repair of cartilage defects in vivo. Li et al. reported that ESM are very helpful for the anisotropic alignment of cells. The aligned fibers seeded with mesenchymal stem cells showed enhanced ECM formation and high mechanical properties in comparison with nonaligned fibers. These results clearly depict the potentiality of ESM for tissue engineering applications. Gelatin/GO based films and 3D scaffolds have been prepared by various researchers and their physical properties have been analyzed. Zhan et al. and Jalaja et al. prepared the GO reinforced gelatin ESM and briefly analyzed the physical properties. In this report, Graphite oxide is first synthesized with a high degree of oxidation in order to favor interactions with gelatin amino acids. The highly oxidized GO is then inserted as mechanical filler in the gelatin biopolymer and used for the fabrication of nano composite ESM which are then stabilized with glutaraldehyde (GTA). The unreacted GTA is neutralized with glycine. This report mainly focuses in the tissue engineering aspects and elaborately analyses ESM biocompatibility using the HOS osteosarcoma cell line. The influence of different GO concentrations incorporated in gelatin fibers is monitored on cell attachment, cell proliferation and gene expression.

**Experimental**

1. **Materials**

The Gelatin type A (48722-500G-F) from porcine skin (gel strength 170-195 g Bloom), glacial acetic acid, ethanol and 25% glutaraldehyde (GTA) (G6257), phosphoric acid (W290017), sulfuric acid (258105), graphite (28286), potassium permanganate (223468), hydrogen peroxide (31642), are purchased from Sigma Aldrich and used without further purification.

2. **Synthesis of Graphite oxide**

The graphite oxide is synthesized as reported elsewhere. Briefly, 3 g of graphite is dispersed in sulfuric acid / phosphoric acid mixture (4:1 volume ratio). Potassium permanganate crystals (18 g) are added gradually to the mixture for graphite oxidation. The mixture is stirred for 3 hours and 3 mL of hydrogen peroxide is added. The resultant mixture is centrifuged at 6000 rpm for 10 minutes. The Graphite oxide precipitates from the centrifugation are washed with 250 mL of 30% hydrochloric acid and then with 200 mL of 96% ethanol and finally dried at 60°C.

3. **Preparation of electrospinning solution**

A 20% gelatin solution is prepared by dissolving gelatin in glacial acetic acid under magnetic stirring at 60°C for 2 hours. Graphite oxide powders (0.01, 0.1 and 1% weight/volume) are added to gelatin solutions and treated with an ultrasonic probe system (SONOPULS HD 3100) for 15 minutes (1 second pulse on and 0.5 second off) with 60% amplitude to exfoliate the graphite oxide. The resultant dispersion is centrifuged at 500 rpm for 30 minutes to obtain the stable dispersion of gelatin/GO in the supernatant. The uniform dispersion exfoliated GO was obtained and used for electrospinning.

4. **Electrospinning of gelatin/GO fibers**

The stable gelatin/GO dispersion obtained from the centrifugation is loaded in a 10 mL syringe. A syringe pump (KDS 100) is used to feed the solution through 0.7 mm diameter needle, with the flow rate of 0.5 mL h⁻¹. The electrospinning system is operated at 25 kV by using HPX 600 605 generator (Physical Instruments). A piece of aluminum foil wound around the rotating unit at 400 rpm is used to collect the fibers. The electrospinning is carried out at 35°C at ambient air atmosphere. The fibers prepared using 20% gelatin are denoted as UGO and the nanofibers prepared using various graphite oxide/gelatin weight fraction such as 0.01, 0.1 and 1% are referred as 0.01UGO, 0.1UGO and 1UGO respectively.

5. **Cross-linking of ESM**

The collected mats are cut into uniform size of 5x5 cm², and dipped into a 0.25% glutaraldehyde (GTA) solution at 37°C for 4 h. The 0.25 % GTA solution is prepared from 25 % GTA stock solution using 96 % ethanol as a solvent. The cross-linked fibers are separated out after 4 h and washed thrice with PBS (phosphate buffered saline). The unreacted GTA is neutralized with 10% glycine solution at 37°C for 12 hours. The washed samples are dried at 37°C for 24 h. The cross-linked 0UGO, 0.01UGO, 0.1UGO and 1UGO are denoted as 0CGO, 0.01CGO, 0.1CGO and 1CGO respectively. In general, the cross-linked and uncross-linked ESM will be denoted as CGO and UGO respectively.

6. **Characterization of uncross-linked (UGO) and cross-linked ESM (CGO)**

The FTIR (Nexus) spectrum of cross-linked ESM is recorded in the frequency range of 600-4000 cm⁻¹ using attenuated total reflection (ATR) accessory. The FTIR spectrum is recorded at 1 cm⁻¹ resolution and the averaged signals are recorded. The XRD patterns of gelatin/GO ESM are recorded using CuKα radiation, 2θ range of 3-70° with a scan speed of 2° min⁻¹, and a step rate of 0.02° per second, using the PANalytica Xpert powder XRD system.

The fibrous morphology of the UGO and CGO ESM is observed using HITACHI S4800 scanning electron microscopy (SEM) system. The mats are coated with platinum using ion sputter coater before observing the morphology by SEM. The size of the fibers is measured at various fibers using image J software and the results are averaged. The one way ANOVA statistical analysis was performed.

The mechanical properties of the CGO ESM are analyzed using extensional rheology. The analysis are carried out using rheometer MCR301 (Anton Paar) and using the Universal
The (002) plane of the cDNA template at a 1:5 dilution. After pre-incubation at 95°C, runs corresponding to 40 cycles of 15 seconds at 95°C, 45 seconds at 60°C, and 30 seconds at 72°C, are followed by melting curves analysis to eliminate non-specific amplification products. The expression of mRNA levels is normalized to TBP mRNA and is expressed relative to OCGO values. The primer sequences are listed in the Table 1.

Table 1. Sequence of primers used for mRNA quantification by RT-qPCR

<table>
<thead>
<tr>
<th>Primer</th>
<th>Forward sequence</th>
<th>Reverse sequence</th>
</tr>
</thead>
<tbody>
<tr>
<td>Collagen I (Col I)</td>
<td>AGGGCCAAAGCAGAAGACA TC</td>
<td>AGATCGACGTGATCGACA ACA</td>
</tr>
<tr>
<td>Osteopontin (OSPN)</td>
<td>GTCCTTACACAGTTAACAC G</td>
<td>CTTCTTGGAGGTCCTGTG</td>
</tr>
<tr>
<td>RUNX2</td>
<td>CCTAAATCATGAGGCGGT C</td>
<td>CAGTGGTGACCTCAGGGA</td>
</tr>
<tr>
<td>SPARC</td>
<td>GAAAGGATACGCGCCGC TC</td>
<td>CTTGGACTGCCCAGGGA</td>
</tr>
<tr>
<td>SP7</td>
<td>CACAGCTCTTCGTAGCTG TC</td>
<td>CTGGTAAATGCTGATGG AT</td>
</tr>
</tbody>
</table>

### Results and discussion

In order to analyze the efficient oxidation of graphite and the exfoliation of GO inside the gelatin matrix, XRD patterns of the pure Graphite oxide, and CGO ESM with different concentrations of GO are recorded (Figure 1). The absence of triple helix peak at 1.1 nm and the presence of broadband observed between 15 and 25° for gelatin evidenced the denatured secondary structure of gelatin and shows its amorphous nature. The major plane (002) observed at 2θ of 10° clearly depicts the presence of graphite oxide. The (002) plane of graphite oxide disappears in the Gelatin/GO ESM confirming the exfoliation of graphite oxide inside the gelatin matrix. The hydrophobic interaction between gelatin and GO and the amorphous structure of gelatin also favors the GO dispersion in gelatin matrix. The GO is amphoter in which hydrophilic property comes from the polar groups (carboxylates, hydroxyl groups, and epoxide) and hydrophobic property from the GO backbone (unoxidized aromatic groups). The gelatin exhibits hydrophilic property but also consists of hydrophobic residues from amino acids (leucine, isoleucine and valine).

#### 7. Cell Culture

Human HOS osteosarcoma cells (Institute of Functional Genomics (IGF), Montpellier, France) are cultured in DMEM - Dulbecco’s Modified Eagle Medium - (Gibco 33381-028) along with the supplements of 10 % (V/V) Fetal Bovine Serum (FBS) (Eurobio CVF5100-01) and 1 % (V/V) penicillin/Streptomycin (Gibco 15140-122) at 37°C in 5 % CO₂. The cells are maintained in 10 cm diameter Petri dishes and passaged using 0.05% Trypsin-EDTA (Gibco 25300-054).

#### 8. Cell adhesion

The cells (3x10⁵ cells) are seeded on the CGO ESM and cultured for various period (1, 4 and 8 days). The ESM is recovered and cells are fixed with 4% formaldehyde and washed twice with PBS. Cell nuclei are stained with Hoechst 33342 (1/1000 dilution in PBS) for 20 minutes. The ESM are washed with PBS and mounted for cell observation using a fluorescent microscope (Leica, DM6000).

#### 9. Cell viability assay

The ESMs are cut into 6 mm diameter circles and sterilized for 20 minutes under UV light exposure. Cells (1x10⁶ cells/well) are seeded on the plates and the sterilized samples are placed over the cells which are previously allowed to attach for 24 hours. The sterilized samples are placed over the cells which are then cultured for 8 days. Cell viability is analyzed using MTT (3-(4,5-Dimethylthiazol-2-yl)-2,5-diphenyl tetrazolium bromide) assay. Briefly, cell culture medium is removed and replaced by 100 µL of culture medium containing 0.05 mg mL⁻¹ of MTT solution incubated for 4h. Purple colored formazan crystals are dissolved with 100 µL of DMSO (BDH prolab 23486.297) and the absorbance of the solution is recorded at 560 nm using a Multiskan plate reader (Thermos, USA).

#### 10. Real‐time qPCR

Total RNA is extracted from cells cultured on the materials for 8 days using the Quick RNA™ Miniprep kit (Zymo Research) according to the manufacturer’s instructions. The cDNA synthesis is carried out using 1 µg of RNA and the qScript cDNA Master mix (Quanta Bioscience). The expression of mRNA is quantitatively determined by real time PCR (qPCR), by using the 2X SYBR Green Master Mix (VWR) with the Light Cycler 480 (Roche Applied Science). The experiment is carried out in a final reaction volume of 10 µL, containing 0.5 µL of each primer (25 µM), 5 µL of the SYBR Green Master mix, 2.5 µL of H₂O, and 2 µL of the cDNA template at a 1:5 dilution. After pre-incubation at 95°C, runs corresponding to 40 cycles of 15 seconds at 95°C, 45 seconds at 60°C, and 30 seconds at 72°C, are followed by melting curves analysis to eliminate non-specific amplification products. The expression of mRNA levels is normalized to TBP mRNA and is expressed relative to OCGO values. The primer sequences are listed in the Table 1.
Figure 1. XRD patterns of the CGO ESM with different concentrations of GO.

Figure 2. FTIR spectrum of UGO (a) and CGO (b) ESM.

The interaction of GO with gelatin and the effect of gelatin crosslinking are analyzed by FTIR spectroscopy and the FTIR spectra of UGO and CGO ESM are shown in Figure 2. The peak observed at 3280 cm⁻¹ for UGO ESM corresponds to amide A. The shift (10 cm⁻¹) as well as the decrease of peak intensity also evidences the crosslinking. The characteristic stretching vibration of Amide I, II and III are observed at 1629, 1533-1538 and 1445-1449 cm⁻¹ respectively in CGO and UGO ESM. The carbonyl stretching positioned at 1722 cm⁻¹ and aromatic C=C, C-O epoxy stretching observed at 1625 and 1038 cm⁻¹ respectively also evidence graphite oxidation. The mechanical properties (Young’s modulus, strain and stress at break) of gelatin ESM and GO reinforced gelatin ESM are listed in Table 2. The Young’s modulus is calculated from the slope of the linear elastic region of stress-strain curve at low deformation. However, the tensile stress and strain at break are determined from the point at which load failure is observed. The stiffness and the strength of the materials are therefore enhanced with GO addition (The elastic modulus and tensile stress at break of GO reinforced ESM increased by 70% and 200% respectively in comparison to gelatin ESM). The improvement of mechanical properties with the increase of GO concentration depicts that the exfoliated GO reinforces efficiently the gelatin matrix. This likely comes from the hydrogen bonding between carboxylates, alkoxide groups and hydroxyl groups of GO and the Amide A of gelatin (evidenced from FTIR).

The fibrous morphology of the UGO ESM, the change of the fiber morphology during crosslinking and the stability of ESM in aqueous glycine solution are recorded with scanning electron microscopy (SEM) and shown in the Figure 3. The SEM micrographs show the uniform fibers without beads when increasing the GO concentration. The fiber diameter was measured at 15 positions using Image J software and the results are averaged. The diameter of gelatin and GO reinforced gelatin fibers ranges between 0.9 and 2.2 µm. The crosslinking does not influence the fiber diameter significantly (p>0.05). The crosslinking leads to the fusion of fibers at the fiber junctions and the fibers are tightly packed compared to UGO ESM. The cross-linked fibers maintain their fibrous morphology and the porous structure, which is suitable for infiltration of nutrients and biomolecules.

Table 2. Tensile strength, elastic modulus and tensile strain of CGO ESM.

<table>
<thead>
<tr>
<th>GO Concentration</th>
<th>Young’s Modulus (E) (GPa)</th>
<th>Strain at break (%)</th>
<th>Stress at break (MPa)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0CGO</td>
<td>1.70 ± 0.16</td>
<td>0.73 ± 0.13</td>
<td>2.82 ± 0.16</td>
</tr>
<tr>
<td>0.01CGO</td>
<td>1.80 ± 0.19</td>
<td>0.72 ± 0.02</td>
<td>4.06 ± 0.32</td>
</tr>
<tr>
<td>0.1CGO</td>
<td>2.30 ± 0.41</td>
<td>1.31 ± 0.22</td>
<td>4.01 ± 0.13</td>
</tr>
<tr>
<td>1CGO</td>
<td>2.90 ± 0.01</td>
<td>6.26 ± 0.13</td>
<td>8.67 ± 0.58</td>
</tr>
</tbody>
</table>

Figure 3. SEM micrographs of the UGO and CGO ESM (in inset a zoom of fiber).

To assess the gelatin and gelatin/GO ESM biocompatibility, cell attachment and proliferation on the different ESMs are first monitored using osteosarcoma cell lines. Since the cross-linked gelatin is strongly auto fluorescent, the staining of the actin filament is limited. Hence the nuclei is stained with Hoechst.
33342.a (Figure 4). On all samples, HOS cell attachment is detected after 24 hours and a significant proliferation is observed after 4 and 8 days. Cell attachment and proliferation on the different GO concentration reinforced ESM do not appeared significantly different in comparison with the 0CGO, which suggest that GO addition to the gelatin does not affect ESMs biocompatibility.

Figure 4. Attachment and proliferation of HOS cells on CGO ESM (Nuclei stained with Hoechst 33342).

To further monitor differentiation of HOS cells grown on the ESMs, the expression of osteoblast genes such as Collagen I (ColI), Osteopontin (OSPN), Runx2, SPARC and SP7 was analyzed by RT-qPCR. The Col I is the major organic content of bone and forms the ECM. Osteopontin is the non-collagenous protein which plays important role in bone remodeling and adhesion of bone cells on bone surface. RUNX2 supports to upregulate the osteoblast differentiation. SPARC (Osteonectin) is the glycoprotein essential for bone mineralization. Finally, SP7 is the Zinc finger-containing transcription factor which is essential for osteoblast differentiation. Except for SP7, the osteoblast gene expression significantly decreased with the increasing of GO concentrations in comparison to OCGO (Figure 5). The collagen I and OSPN expression is down regulated, whereas, SP7 gene is not significantly affected by GO concentration. This is probably due to the oxidative stress exhibited by the GO on the cells, which may induce DNA damage and alter gene expression. The down regulation of osteoblast genes can be controlled by the immobilization of growth factors like bone morphogenetic proteins.

Figure 5. Gene expression of HOS cells grown on CGO ESM (p<0.05=*, p<0.005=**, p<0.0005=***, p>0.05 ns= no significance).

Finally, the influence of increasing concentration of GO on the gelatin ESM biocompatibility was recorded using MTT assay (Figure 6). The HOS cells grown in the presence of CGO ESM at various periods are compared with cells grown without material (considered as the control sample). The unreacted GTA is strongly cytotoxic which crosslinks the N-terminal amino groups of peptides, DNA with proteins and results to the cytotoxicity. Hence the unreacted aldehyde terminals are neutralized with glycine solution. The biocompatibility of the CGO ESM decreases in comparison with the control (p<0.05), irrespectively of the GO concentrations. The long term contact (4 and 8 days) of the samples with the HOS cells also suggested that GO concentration does not affect the effect of the ESM on cell viability. However, biocompatibility of the 0CGO decreased after 8 days in comparison to the control sample. This slight decrease in the biocompatibility of the ESM is probably due to the GTA cross linkers. Chang et al. reported that GO induced a cellular oxidative stress and decreased cell viability. The cytotoxicity of the GO is mainly size, concentration and surface charge dependent. Various studies also proved that...
functionalising (covalent, noncovalent, polymer wrapping, π–π interaction) polymers with GO improved their biocompatibility. Nevertheless, data shown in Figure 6 indicated that cell proliferation increases in comparison to 1 day which evidences that the influence of crosslinking is very low on cell viability. Altogether, these results clearly demonstrate that the modification of gelatin with GO does not significantly modify its biocompatibility.

Conclusions

In the present study, gelatin/GO ESMs were synthesized. Chemical and structural characterizations demonstrate that the GO reinforces the gelatin biopolymer and leading to 70 % increase in the Young modulus and 200% raise of the tensile stress in comparison with gelatin ESM. The CGO ESMs conserve their fibrous morphology and porous structure which allow cell attachment and proliferation. The GTA crosslinking induces a slight cytotoxicity of the ESM on HOS cells, however, the cell proliferation is not significantly affected. In addition, high GO concentrations decrease the expression of some osteoblast genes such as collagenase I and osteopontin. It clearly demonstrates that the GO induces concentration dependent impact on gene expression. These results shows that GO is a promising nanomaterial to improve the mechanical property of gelatin without affecting biocompatibility.

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**Graphical Abstract**