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Enhanced Visible-Light Photocatalytic Performance of Electrospun rGO/TiO₂ Composite Nanofibers

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ABSTRACT

Reduced graphene oxide (rGO) / Titanium dioxide (TiO₂) composite nanofibers as photocatalytic materials were successfully elaborated by using electrospinning. The as-spun nanofibers with controlled ratio of rGO were annealed at 500°C under Nitrogen in a tubular furnace. Structural, morphological and optical characterizations demonstrate the success of rGO incorporation in the TiO₂ nanofibers. The performances of these nanocomposites for photocatalytic application have been evaluated. The presence of rGO sheets decreases the band gap energy of TiO₂ NFs from 3.2 eV to 2.9 eV. Hence, in the photodegradation of methyl orange (MO), a significant enhancement in the reaction rate was observed with rGO/TiO₂ (2wt. %) composite NFs compared to commercial TiO₂-P25. In addition, the kinetic of MO degradation by rGO/TiO₂ (2wt. %) composite NFs is 6 times higher than that by commercial TiO₂. Thus, the photocatalytic activity of the composites rGO/TiO₂ significantly increases the visible light photo-response and improves the separation of photo-induced electron-hole pairs of TiO₂.

INTRODUCTION

Water is the most essential resource for the existence of all beings; nevertheless nowadays water poses a serious threat to all beings, from aquatic to human. Serious environmental pollution problem has aroused due to the increase of colored waste water induced by textile or dye industries. Different methods such as adsorption, membrane separation and chemical oxidation have been explored to remove dyes pollutants from water sources. In particular, photocatalysis can be considered as a “green” technology which can play an important role in solar energy conversion and degradation of organic pollutants^{1,2}. Among various semiconductors,³ titanium dioxide (TiO₂) is considered as one of the most effective photocatalysts⁴ because of its strong photocatalytic performance, availability, long-term stability, nontoxicity, suitable redox potentials of conduction band and valence band, chemical inertness, stability against photocorrosion and low cost^{5,6}. However, the fast electron–hole pair recombination of TiO₂ significantly limits the efficiency of the photocatalytic reaction⁷. In addition, TiO₂ has a wideband gap ($E_g > 3.20$ eV) and it can only be excited by ultraviolet light (wavelength < 388 nm)⁸. While the solar spectrum mostly consists of visible light (44%), with a small proportion of UV radiation (7%), the utilization of solar light as irradiation source for photocatalysis on TiO₂ appears to be quite difficult. These limitations have been often overcome by doping TiO₂ with other materials such as Fe⁹, Pt¹⁰, N¹¹, SnO₂¹², Ag¹³ and carbon nanotube^{14,15}. This is one of the most effective methods for synthesizing visible light active TiO₂ photocatalysts with high photocatalytic activities.

Recently, carbonaceous materials such as graphite, activated carbon, graphene and graphene oxide have attracted attention in order to increase the efficiency of TiO₂ in catalytic application. Among the carbon family, graphene oxide has created a lot of attention due to the fact that it paves the way for solution based synthesis of graphene sheets.¹⁶⁻¹⁸ In addition GO has an excellent carrier mobility, and offers high transmittance, large surface area, chemical stability, easy processibility, as well as compatibility with various substrates.¹⁹⁻²¹ In addition, the band gap of graphene oxide can be tuned by varying the oxidation level from 2.7 eV to 1.15 eV^{22,23}. These properties motivated us to synthesize rGO nanosheets/TiO₂ composite nanofibers using Electrospinning for reducing the titanium dioxide

band gap and the recombination of photogenerated electron–hole pairs to enhance the photocatalytic activities under visible light. Electrospinning is a simple and cost-effective technique for the production of 1D nanostructure including polymer nanofibers, inorganic nanofibers and composite nanofibers. It permits the synthesis of nanofibers with diameter ranging from a few to several hundred of nanometers, depending on the polymer and processing conditions²⁴. In the typical process of electrospinning, an electrical potential is applied between a syringe needle and a grounded target. When the electrostatic force exceeds the surface tension of the droplet formed at the tip of a syringe needle, charged fluid jet is ejected and finally nanofibers are deposited on a target plate²⁵.

However, to our knowledge, there is no study concerning the preparation of GO nanosheets/TiO₂ composite nanofibers via the simple electrospinning technique. In the present work, GO was synthesized following the modified hummer's method²⁶. The GO /TiO₂ composite nanofibers with different amounts of graphene oxide (0, 2, 5, 7 wt. % of mass Ti) have been elaborated for the first time by using electrospinning technique. The reduction of GO was performed by annealing the samples under nitrogen atmosphere without using any hazardous chemical. The GO /TiO₂ composite nanofibers were synthesized in order to red-shift the absorption edges of TiO₂. The structural, morphological and optical properties of the prepared samples were analyzed. The performances of these materials for photocatalytic degradation of methyl orange (MO) under visible light have also been evaluated.

MATERIALS AND METHODS

1. Materials

Commercial graphite powder (99.95%), titanium tetraisopropoxide (TTIP) Ti{OCH(CH₃)₂}₄ (97%), polyvinylpyrrolidone (PVP) (Mw = 13,00,000), acetic acid (98%), phosphoric acid (H₃PO₄, 85%), sulfuric acid (H₂SO₄, 98%), hydrochloric acid (HCl, 30%), potassium permanganate (KMnO₄, 98%), hydrogen peroxide (H₂O₂, 30%), methyl orange (MO), and absolute ethanol were purchased from Sigma Aldrich, and used without any further purification.

2. Synthesis of Graphene Oxide

Graphene oxide was synthesized from natural graphite powder, following modified Hummer's method²⁷. Briefly, 3g of graphite were dispersed in concentrated H₂SO₄:H₃PO₄ (9:1, 400 mL) solution. 18 g of KMnO₄ were added gradually to the mixture with stirring for 12 h. Later on, the mixture was cooled down to room temperature and then H₂O₂ (3 mL) was added. Brown precipitate was observed showing the exfoliation of graphene oxide from graphite. After one hour of stirring, GO was separated by centrifugation at 2697 G for 10 minutes and the supernatant was decanted away. The resultant precipitates were washed several times with 30% hydrochloric acid and absolute ethanol. Finally, the obtained powder was dried at 50°C for 24 hours to obtain the pure graphene oxide.

3. Preparation of TiO₂ and rGO composite nanofibers

The electrospinning process was used to prepare the rGO-incorporated TiO₂ nanofibers. Spun solution was prepared in three steps. In the first one, different amounts of graphene oxide (0, 2, 5, 7 wt. % of mass Ti) and 2 ml of absolute ethanol were sonicated for 12h to disperse the graphene oxide into ethanol solution. In the second step, titanium tetraisopropoxide was dissolved in a mixture of 2 ml of acetic acid and 3 ml of ethanol mixed with 0.3 g of polyvinylpyrrolidone (PVP). The precursor mixture was stirred for 1 h at room temperature to obtain sufficient viscosity required for electrospinning. Finally, the GO solution was added to the precursor solution with vigorous magnetic stirring (150 rpm) for 30 min. The homogeneous dark black solution was loaded into a plastic syringe having a stainless steel needle with a diameter of 0.7 mm at a constant flow rate of 1 ml/h. The feeding rate was controlled by the syringe pump. The temperature level inside the electrospinning chamber was 38 ± 5°C. Nanofibers were collected on a rotating coil covered with an aluminum foil with a rotation speed of 400 rpm. The distance between the tip of the needle and the aluminum foil was maintained at 20 cm, and a DC voltage of 25 kV was applied. During electrospinning process, the applied electric field overcomes the surface tension of the polymeric solution, thereby ejecting a

continuous jet, which upon subsequent solvent evaporation and bending produces nanofibers on the collector surface²⁸. The electrospun TiO₂-GO composite nanofibers were collected and then calcined at 500°C with a heating rate of 1°C.min⁻¹ for 6 h in N₂ environment in a tubular furnace in order to reduce the GO sheets¹⁷ to form rGO/TiO₂ NFs.

4. Chemical and structural Characterization

X-ray diffraction (XRD) measurements were carried out using a PANalytical Xpert-PRO diffractometer equipped with an X'celerator detector using Ni-filtered Cu-radiation ($\lambda = 1.54 \text{ \AA}$). Fourier-transform infrared (FTIR) spectra were recorded on a Nicolet 370 FTIR spectrometer using an ATR system. Transmission electron microscopy (TEM) images were taken with a PHILIPS-CM 20 (accelerating voltage: 200 KV). Scanning electron microscopy (SEM) images were taken with a Hitachi S4800, Japan (accelerating voltage: 1 KV). The UV-Vis absorbance spectra of methyl orange were recorded by a Jasco V-570 UV-VIS-NIR spectrophotometer. Raman spectra have been obtained from Horiba xplora, $\lambda = 659 \text{ nm}$. Energy-dispersive X-ray spectroscopy analysis (EDX) was taken with Zeiss EVO ED15 microscope coupled with an Oxford X-MaxN EDX detector.

5. Photocatalytic activity measurement

Methyl orange was used as a reference of organic pollutant to evaluate the photocatalytic activity of the rGO/TiO₂ composite NFs. The photocatalytic performance of the samples was evaluated by analyzing the decrease in concentration of the MO during exposure to visible light irradiation. The reaction temperature was kept constant at $25 \pm 0.2 \text{ }^\circ\text{C}$ by circulating water in a cylindrical tube surrounding the photo-reactor during the entire experiment. The decomposition was carried out in several beakers containing a suspension of 10 mg of each sample in 25 mL of MO solution (10 mg/L) under visible light irradiation (obtained from a 150 W light source, emission wavelength $> 400 \text{ nm}$). The distance between the lamp and the dye solution was maintained at 10 cm. First, the solution

mixture was magnetically stirred for 30 min without irradiation to reach the adsorption–desorption equilibrium of MO¹⁴. Then the solution was irradiated with visible light for 2 hours. Each 30 minutes, 3 ml of the sample solution was taken out and centrifuged to remove the catalyst. The centrifuged solutions were analyzed by a UV/Vis spectrometer. The absorbance spectra of MO (major absorption band around 462 nm)²⁹ were recorded to measure the change in the concentration of MO³⁰. After irradiation, the photocatalytic degradation efficiency has been calculated by equation 1:

$$\text{Degradation efficiency (\%)} = (C_0 - C) / C_0 \times 100 \quad (\text{Equation 1})$$

where C_0 and C are the initial concentration and the final concentration of dye before and after photo-irradiation respectively. This equation shows the dye photocatalyst degradation percentage²⁶.

RESULTS AND DISCUSSION

1. Morphological, Structural and optical properties of TiO₂ /rGO nanofibers

The TiO₂ and TiO₂/GO NFs with different amounts of graphene oxide were fabricated by electrospinning of a polymeric solution with titanium tetraisopropoxide as precursor. The morphological and microstructural details of TiO₂ and TiO₂/GO nanofibers were examined by SEM. Figure 1 displays the SEM images of the obtained TiO₂ and GO-containing electrospun NFs after calcination at 500°C for 6h under N₂ atmosphere. The formation of highly interconnected networks of continuous, randomly oriented nanofibers can be clearly seen. It can also be observed that the incorporation of GO did not affect the nanofibrous morphology of TiO₂.

The diameters have been obtained using the ImageJ, Java-based image processing software. The average diameter was measured on 100 randomly chosen nanofibers of each sample (Figure 1). After calcination, we measured an average diameter of (141 ± 5 nm), (263 ± 7nm), (293 ± 10 nm) and (355 ± 13 nm) for samples with GO weight amount of 0, 2, 5 and 7 wt. %

respectively. The average diameter of the nanofibers increases with the increase of the amount of graphene oxide. This can be attributed to the increase of the solution viscosity induced by inclusion of the GO in the electrospinning solution³¹. This increase reveals the successful incorporation of the graphene oxide in the TiO₂ nanofibers. An energy dispersive X-ray spectrum (EDX) of GO/TiO₂ NFs recorded along with elemental mapping is presented in Table 1. The EDX analysis revealed the molar ratio of Ti and O to be 1:2 for the above fibers, which is in good agreement with the stoichiometric ratio of TiO₂. Comparing the GO doped fibers to the pure one, we can notice the increase of the carbon content in GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂ and GO (7wt. %) /TiO₂.

Figure 2 illustrates the TEM images of TiO₂ NFs and GO (2 wt. %) /TiO₂ composite NFs. Figure 2-a shows the granular aspect of the pure TiO₂, with an approximate grain diameter of 10 nm. When TiO₂ is mixed with graphene oxide, the close up morphology of the fibers appears to be more linear with the absence of apparent grains and the presence of small voids. This could be due to the dispersion of TiO₂ within the GO monosheets even though the flakes of GO do not appear in the image. We may suppose that the TiO₂ is intercalated between the layers of GO with a certain spacing that may provide a better alignment inside the fiber as shown in figure 2-b. In addition, GO does not have any define structures because oxidation destroys the initial (002) peak of pristine graphite. Therefore the amorphous structure of GO (carbon based) could not be detected by selected area diffraction.

The crystalline phase of TiO₂, GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂, and GO (7wt. %) /TiO₂ was analyzed by X-ray diffraction (XRD). The patterns in Figure 3 show the diffraction peaks of anatase phase of TiO₂ (101), (200), (105), (211), (204) which correspond to $2\theta = 25.5^\circ, 48.2^\circ, 54.1^\circ, 55.3^\circ$ and 64.2° and three diffraction peaks of rutile phase of TiO₂ (110), (101), (111) which correspond to $2\theta = 27.7^\circ, 35.8^\circ$ and 41.6° ^{26,32}. The crystallite average sizes of TiO₂ and GO/TiO₂ with different amounts of GO were estimated using the Scherrer

equation³³. The calculated results show that the crystallite average sizes of GO/TiO₂ fibers increased as compared to pure TiO₂ fibers. The crystallite sizes were found to be 9.4, 18.4, 15.5 and 10.1 nm for the samples TiO₂, GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂, and GO (7wt. %) /TiO₂ respectively. However, when the amount of GO exceeds 5 wt. % the crystallite size decreases which might be attributed to the agglomeration of GO sheets³⁴. Evidence for stacks of graphene oxide sheets comes from the broad XRD peak of rGO (002) at around $2\theta = 25^\circ$ which corresponds to the d-spacing interlayer distance between the sheets³⁵. It is worth noting that the diffraction peak of (rGO) cannot be distinguished in the composite, probably due to the presence of the diffraction peak of TiO₂ at the same position.

In order to confirm the crystalline quality and the formation of the TiO₂ and rGO/TiO₂ nanofibers, the Raman spectrum was recorded in the range of 100-2000 cm⁻¹. Figure 4 shows the Raman spectrum of TiO₂, GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂, and GO (7wt. %) /TiO₂. For all samples we observe one peak corresponding to the active mode of anatase phase at 144 cm⁻¹ (E_g) and three peaks corresponding to the active modes of rutile phase at 244 cm⁻¹ (B_{1g}), 447 cm⁻¹ (E_g) and 612 cm⁻¹ (A_{1g})³⁶. More importantly, the Raman spectra of the composite GO/TiO₂ with different amounts of GO showed the broadened characteristic frequencies at 1365 cm⁻¹ and 1612 cm⁻¹, which correspond to the D and G band, respectively³⁷. These two bands confirm that the GO was successfully introduced into the nanofibers during electrospinning. The detected carbon comes essentially from the addition of GO and not from the initial polymer, as particularly verified by the Raman spectroscopy. In fact, the carbon in graphene oxide sheets is distributed over a honeycomb structure which exhibits a sp²-hybridized carbon system resulting into the D and G vibration modes. The G band (1612 cm⁻¹) is due to the stretching of the C-C bond whilst the D band (1360cm⁻¹) is an in-plane vibrational mode, as clearly shown in the GO (2 wt. %) /TiO₂ sample. When the percentage of GO is increased (5 wt % and 7 wt %), the interaction between the stacked layers

will change the spectrum namely by widening the D band and creating a small red shift as shown in Figure 4B. These particularities are obviously not present in the pure TiO₂ sample³⁸. The ratio between the intensity of D and G bands has been used as a parameter to evaluate the reduction of GO. Changes in the relative intensities of the D and G bands (D/G) indicate the modifications of the electronic conjugation state of the GO during reduction after N₂ calcination³⁹. The D/G ratio can be influenced by edges, charge puddles, ripples and many other defects⁴⁰. After calculation of the D/G ratio for different GO amounts, it was found to be 1.1, 1.24, and 1.36 for GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂, and GO (7wt. %) /TiO₂, respectively. Since the Raman D/G intensity ratio is inversely proportional to the average size of the sp² domains, the increase of the D/G intensity ratio suggests that smaller in-plane sp² domains are formed during the reduction of GO after N₂ annealing⁴¹, which means that the GO (2 wt. %) /TiO₂ was more reduced than GO (5wt. %) /TiO₂, and GO (7wt. %) /TiO₂. This might be related to the time of the heat treatment. A larger amount of GO required a longer time of calcination for the removal of the oxygen-containing functional groups²³.

The various functional groups present in the TiO₂, GO and rGO/TiO₂ nanofibers were confirmed by using Fourier transform infrared (FTIR) spectroscopy as shown in Figure 5. Based on previous studies, the FTIR spectrum of GO illustrates the presence of C=O (1728 cm⁻¹) from stretching vibrations from carbonyl and carboxylic groups, C-OH (1222 cm⁻¹) from stretching vibrations, C-O (1035 cm⁻¹), and C-O (968 cm⁻¹) from carbonyl, carboxylic and epoxy groups, which confirms the presence of oxygen-containing functional groups. The peak at 1600 cm⁻¹ arises due to the C-C vibrations from the graphitic domains. The broad peak at 3423 cm⁻¹ is due to the adsorbed water content in the surface of GO⁴². These functional groups present in the GO renders it hydrophilic while the graphite and graphene are hydrophobic³⁴. In the case of the annealed TiO₂ and TiO₂/GO (Figure 5a-d), the characteristic absorption band of TiO₂ at 800–1200 cm⁻¹ is attributed to Ti–O bond. The bands related to

the carbon-containing functional groups C=C (indexed in the Figure 5) are observed, and increase with the GO amounts. The peak at 1730 cm^{-1} almost disappears because of the removal of C=O. This proves that many oxygen groups were removed and confirms the transformation from GO/TiO₂ to rGO/TiO₂ during the N₂ calcination³⁸.

The UV–Vis absorption spectroscopy measurement of pure TiO₂ NFs and rGO/TiO₂ composite nanofibers was carried out to investigate the optical properties of the samples and the results are shown in Figure 6. The UV–Vis absorption spectra of the GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂ and GO (7wt. %) /TiO₂ nanocomposite indicates that it absorbs light at 420, 406 and 391 nm (indexed in the Figure 6) corresponding to a band gap of 2.95, 3.1 and 3.17 eV, respectively. Compared to the TiO₂ nanofibers (absorption edge: 386 nm, band gap energy: 3.2 eV), the absorption edges of rGO/TiO₂ composite nanofibers are red-shifted⁴³. Actually, the GO (2 wt. %) has the lowest band gap since it is the most reduced sample as already confirmed by Raman analyses, and is expected to exhibit enhanced photocatalytic activity compared to other samples. The photoactivity is measured and evaluated in the next section. Thus, we can say that the incorporation of GO sheets into TiO₂ NFs creates energetic levels which decrease the band gap energy of TiO₂ and increase the visible light catalytic activity of TiO₂ nanofibers.

2. Photocatalytic degradation of methyl orange by TiO₂ /rGO nanofibers

The photocatalytic activities of TiO₂/rGO NFs with different GO amounts were evaluated by degradation of methyl orange (MO) under visible light (wavelength > 400 nm). MO was selected as a model organic pollutant. Figure 7a-f shows the UV-Vis absorbance spectra of MO solution (major absorption band around 462 nm) with different time intervals 0, 30, 60, 90 and 120 min after 60 min storage in dark for excluding the interference of adsorption. For

comparison, the photocatalytic activities of TiO₂ NFs and commercial TiO₂-P25 were also tested under identical experimental conditions. The results indicate that MO is stable and difficult to be photodegraded in the absence of photocatalyst. After irradiation 120 min, MO was degraded up to 40% in the presence of TiO₂ nanofibers, compared to 35% degradation by commercial granular TiO₂-P25 (Figure 8). Therefore, in case of pure TiO₂, it is well known that TiO₂ NFs have a larger active surface area compared to the commercial TiO₂-P25 nanoparticles⁴⁴.

Most significant, the GO (2 wt. %) /TiO₂ and GO (5 wt. %) /TiO₂ NFs show remarkably enhanced photocatalytic activities, the MO degradation being 90% and 63% respectively. The GO (2 wt. %) /TiO₂ NFs exhibits the higher photocatalytic activity. With higher GO amount 7 wt. %, the activity of TiO₂/rGO NFs is gradually decreased; the MO degradation was just 26%. For the composites GO (2 wt. %) /TiO₂ and GO (5 wt. %) /TiO₂, the absorption edges are red shifted and the band gap energy decreases with the rGO incorporation. In addition, the photo electrons were quickly transferred to the rGO layers, which reduce the probability of the electron–hole recombination in TiO₂. Thus, more photo electrons were available compared to pure TiO₂ NFs, to take part in the photodegradation process. However, the use of an excessive amount of GO in the GO (7 wt. %) /TiO₂ composite reduced the light absorption on the TiO₂ surface. This leads to a decrease of photoexcited electrons⁴⁵. This excess of GO (7wt. %) also increased the opportunity for the recombination of the photo-generated electron–hole pairs, by increasing the collision among the photogenerated electrons and holes⁴⁶. It was well known that the photocatalytic activity is mainly governed by crystalline phase, light absorption capacity and separation efficiency of electron–hole pairs⁴⁷. From the XRD analysis, the crystallite average sizes of TiO₂ increased after introducing GO sheets for GO (2 wt. %) /TiO₂ NFs. Therefore, the relevant explanation for the high phototocatalytic activity of GO (2 wt. %) /TiO₂ NFs should be ascribed to the differences in the GO reduction.

As confirmed by Raman analyses and UV-Vis absorption presented above, more GO in GO (2 wt. %) /TiO₂ NFs was reduced than that in GO (5 wt. %) /TiO₂ and GO (7 wt. %) /TiO₂ NFs which means the lowest band-gap energy (2.9 eV). These results indicate that GO (2 wt. %) /TiO₂ composite NFs has excellent absorption capacity of visible light and lower recombination rate of electron–hole pair.

Figure 9 shows the different kinetic linear curves. The photodegradation reactions follow a Langmuir–Hinshelwood first-order kinetics model⁴⁸. The explanation is described as follows:

$$r = \frac{dC}{dt} = \frac{kKC}{(1+KC)} \quad (\text{Equation 2})$$

where r is the degradation rate of MO (mg (L min)^{-1}), C is the concentration of a MO solution (mg L^{-1}), t is the irradiation time, k is the reaction rate constant (mg (L min)^{-1}), and K is the adsorption coefficient of MO (mg L^{-1}). Since the initial concentrations ($C_0 = 10 \text{ mg L}^{-1}$) of the MO solutions are very low in the present experiments, this equation can be simplified to an apparent first-order model⁴⁸:

$$\ln (C_0/C) = kKt = k_a t \quad (\text{Equation 3})$$

where k_a is the apparent first-order rate constant (min^{-1}) and C is the concentration at time t . k_a obtained from the linear dependence between $\ln (C_0/C)$ and time (Figure 9) are reported in Table 2. The increasing order of the rate constants in the samples is: GO (2 wt. %) /TiO₂ < GO (5wt. %) /TiO₂ < TiO₂ NFs < TiO₂-P25 < GO (7wt. %) /TiO₂ < MO. The rate constant exhibits a maximum of 0.0186 min^{-1} for GO (2 wt. %) /TiO₂ nanocomposites, which is around 6 times higher than that of commercial TiO₂-P25 and TiO₂ NFS. Thus, for the more reduced sample GO (2 wt. %) /TiO₂ NFs as confirmed above, visible-light photocatalytic activity is significantly improved.

In the present work, the fact of using the simple electrospinning technique to synthesize composite nanofibers of rGO/TiO₂ for photocatalytic application is novel. The degradation efficiency (90%) obtained by using the rGO/TiO₂ composite nanofibers in our case is greater in comparison to what has been reported before^{37,43}. The enhancement is induced by the special morphology of the nanofibers that presents improved active surface area in comparison to rGO/TiO₂ nanoparticles⁴⁴.

CONCLUSION

In summary, rGO/TiO₂ composite nanofibers with different GO amounts were successfully prepared by electrospinning. All the samples were annealed at 500°C in N₂ atmosphere for 6 hours. The SEM images showed an increase in the average diameter with the increase of rGO amount and confirmed that the one dimensional morphology was maintained. The correlation between the domain size of the TiO₂ crystalline structure and the GO incorporation effect was clearly observed in the TEM and XRD results. Raman and FTIR confirmed the reduction of GO after calcinations in N₂ atmosphere. The decreasing of TiO₂ NFs band gap energy from 3.2 eV to 2.9 eV due to the presence of rGO sheets was confirmed by UV-Vis analysis. The incorporation of rGO significantly increases the visible light photo-response and improves the separation of the photo-induced electron-hole pairs of TiO₂. Remarkably, the optimal percentage of introducing and reducing GO is 2 wt. % / TiO₂. Under this condition, the photocatalytic degradation of methyl orange under visible light is 6 times higher than that of commercial TiO₂-P25. In addition after 120 min 90 % of MO is degraded against 35% degradation by commercial TiO₂. Thus, incorporating rGO into TiO₂ NFs is an efficient and simple way for enhancing the visible-light photocatalytic activity. As a result, we have successfully prepared rGO/TiO₂ composite nanofibers that could be used as catalysts in the

degradation of different organic molecules under visible light, as well as electrolyte membrane for fuel cell application and many other membrane applications⁴⁹.

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FIGURES

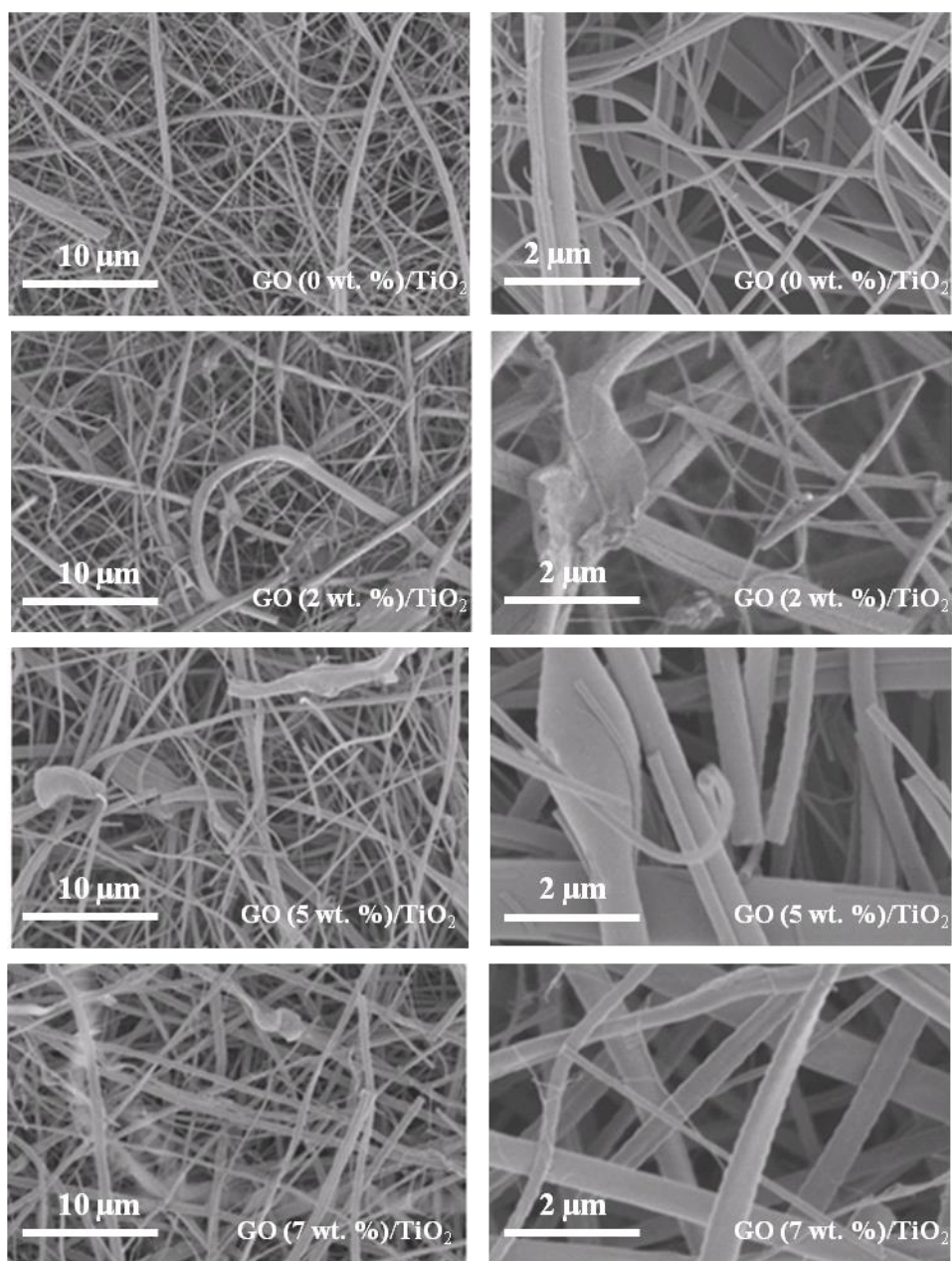


Figure 1. Scanning Electron Microscope images of TiO₂ and GO/TiO₂ annealed composite nanofibers under N₂ atmosphere for 6h at 500°C.

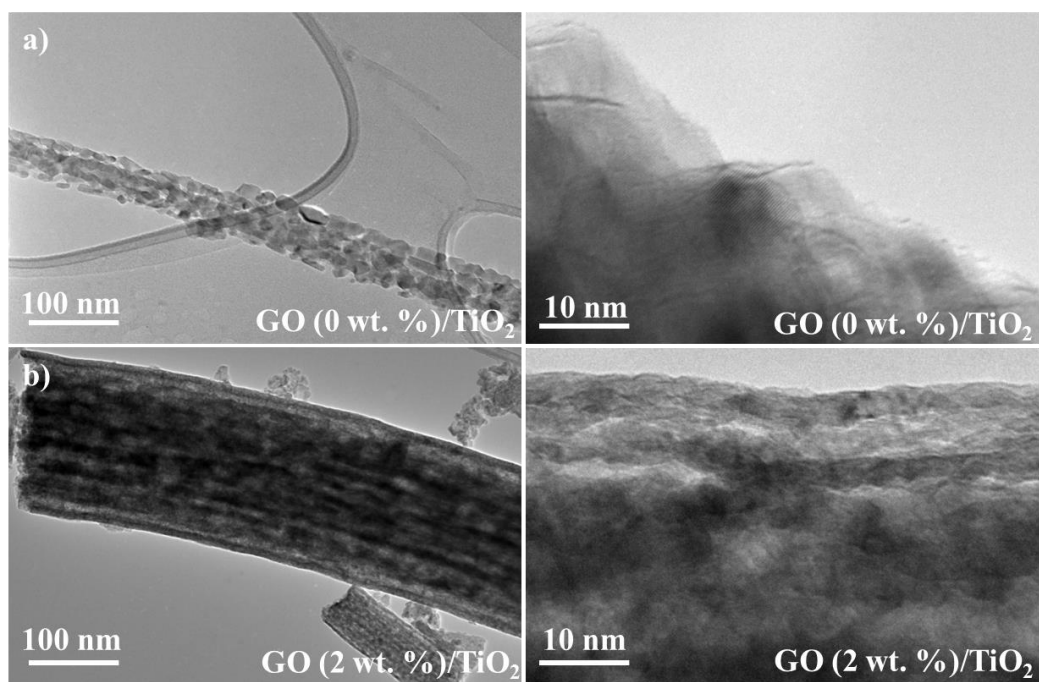


Figure 2. Transmission electron microscopy images of TiO₂ GO (2 wt. %) /TiO₂ annealed nanofibers under N₂ atmosphere for 6h at 500°C.

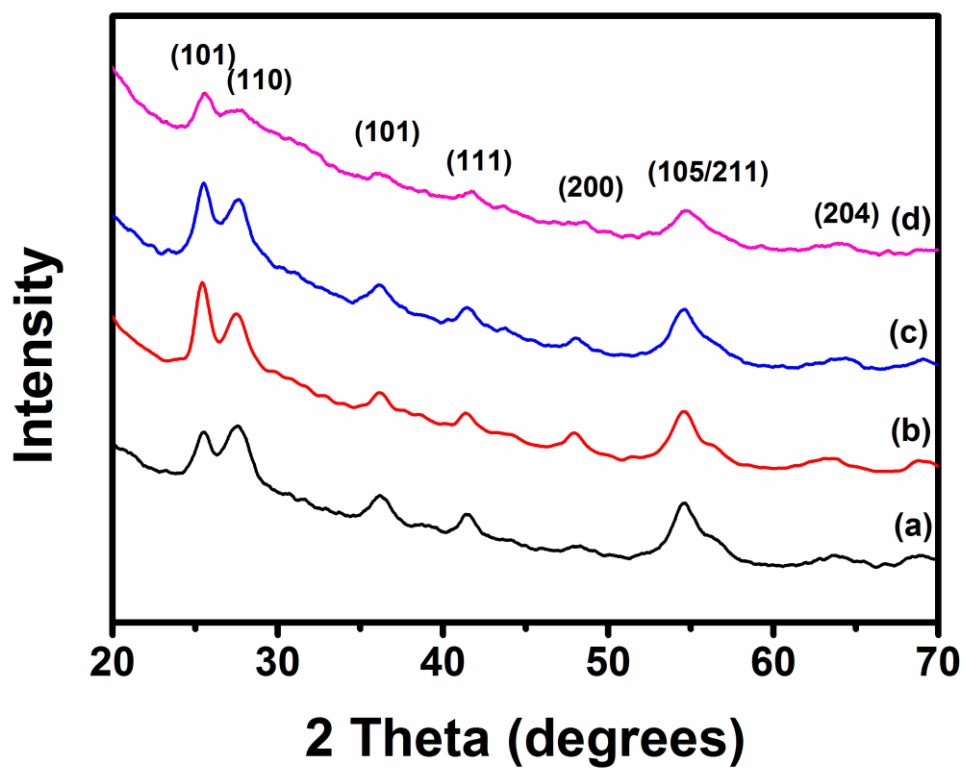


Figure 3. XRD patterns of photocatalysts: (a) TiO₂, (b) GO (2 wt. %) /TiO₂, (c) GO (5wt. %) /TiO₂, and (d) GO (7wt. %) /TiO₂ annealed nanofibers under N₂ atmosphere for 6h at 500°C.

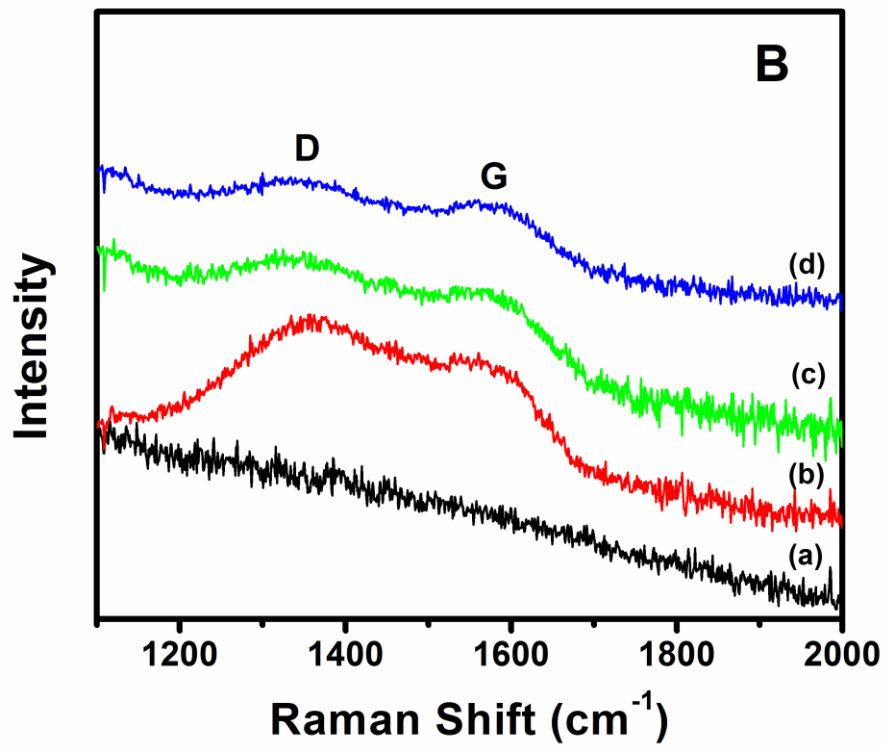
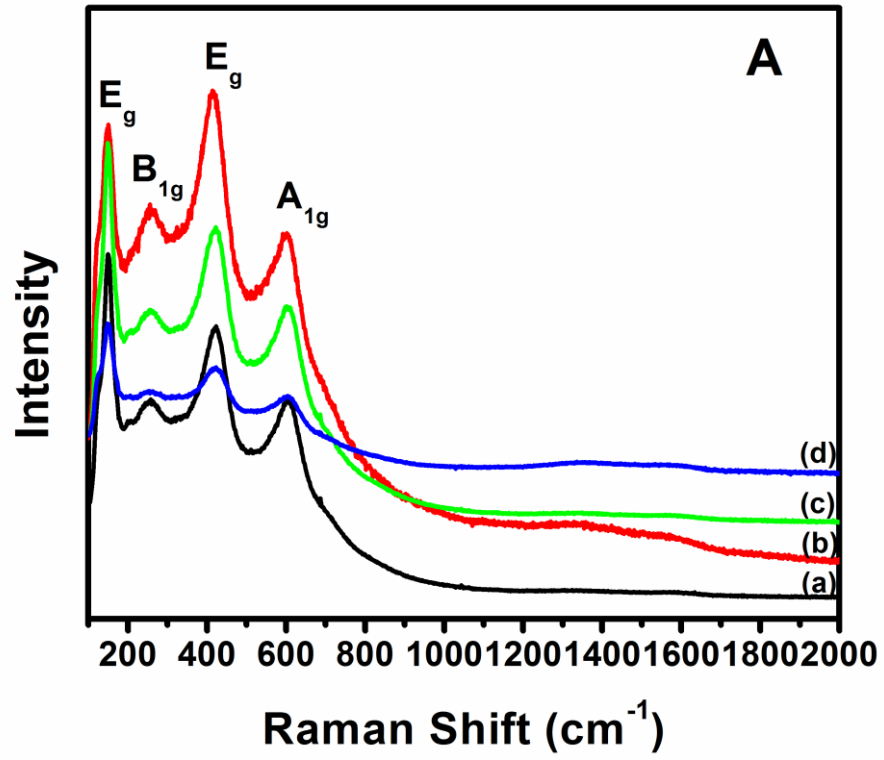


Figure 4. (A-B) Raman Shift of (a) TiO₂, (b) GO (2 wt. %) /TiO₂, (c) GO (5wt. %) /TiO₂, (d) GO (7wt. %) /TiO₂ annealed nanofibers under N₂ atmosphere for 6h at 500°C.

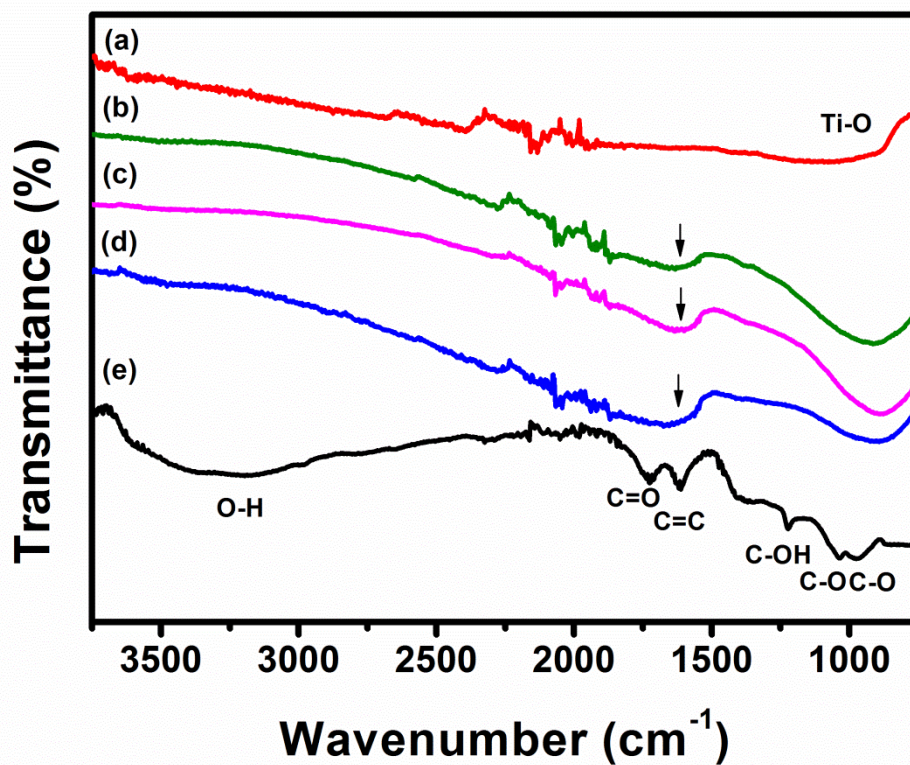


Figure 5. FTIR spectra of (a) TiO₂, (b) GO (2 wt. %) /TiO₂, (c) GO (5wt. %) /TiO₂, (d) GO (7wt. %) /TiO₂ GO annealed nanofibers under N₂ atmosphere and (e) GO.

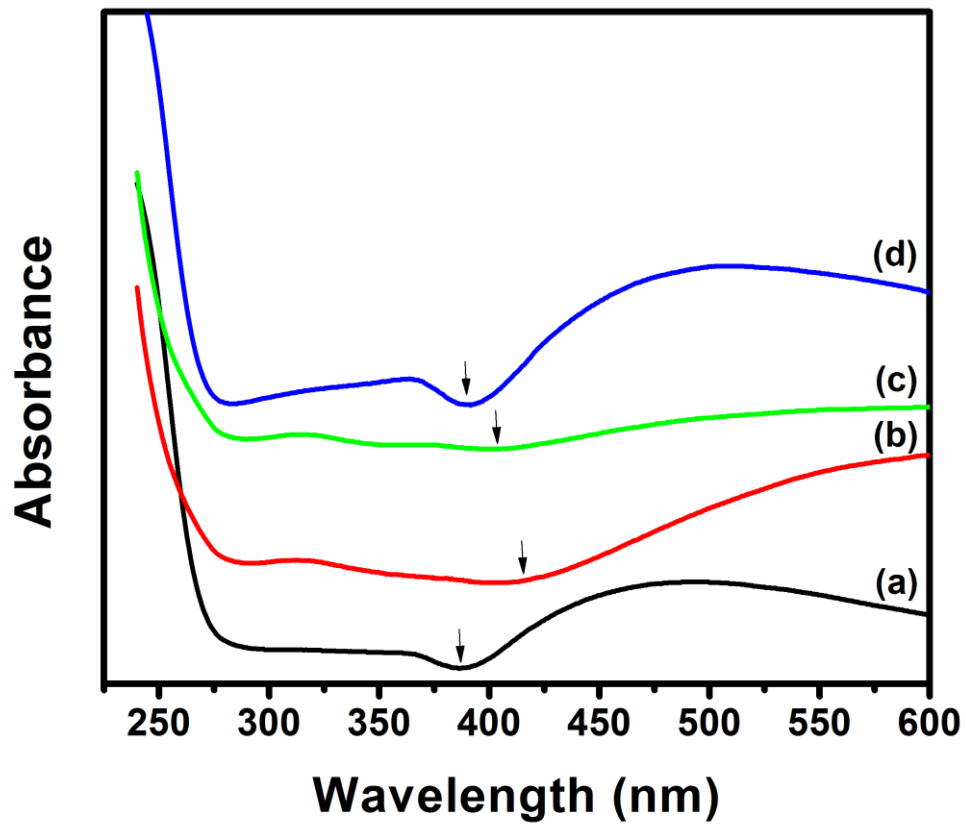


Figure 6. UV-Vis absorption spectra of (a) TiO_2 , (b) GO (2 wt. %) / TiO_2 , (c) GO (5wt. %) / TiO_2 , (e) GO (7wt. %) / TiO_2 nanofibers.

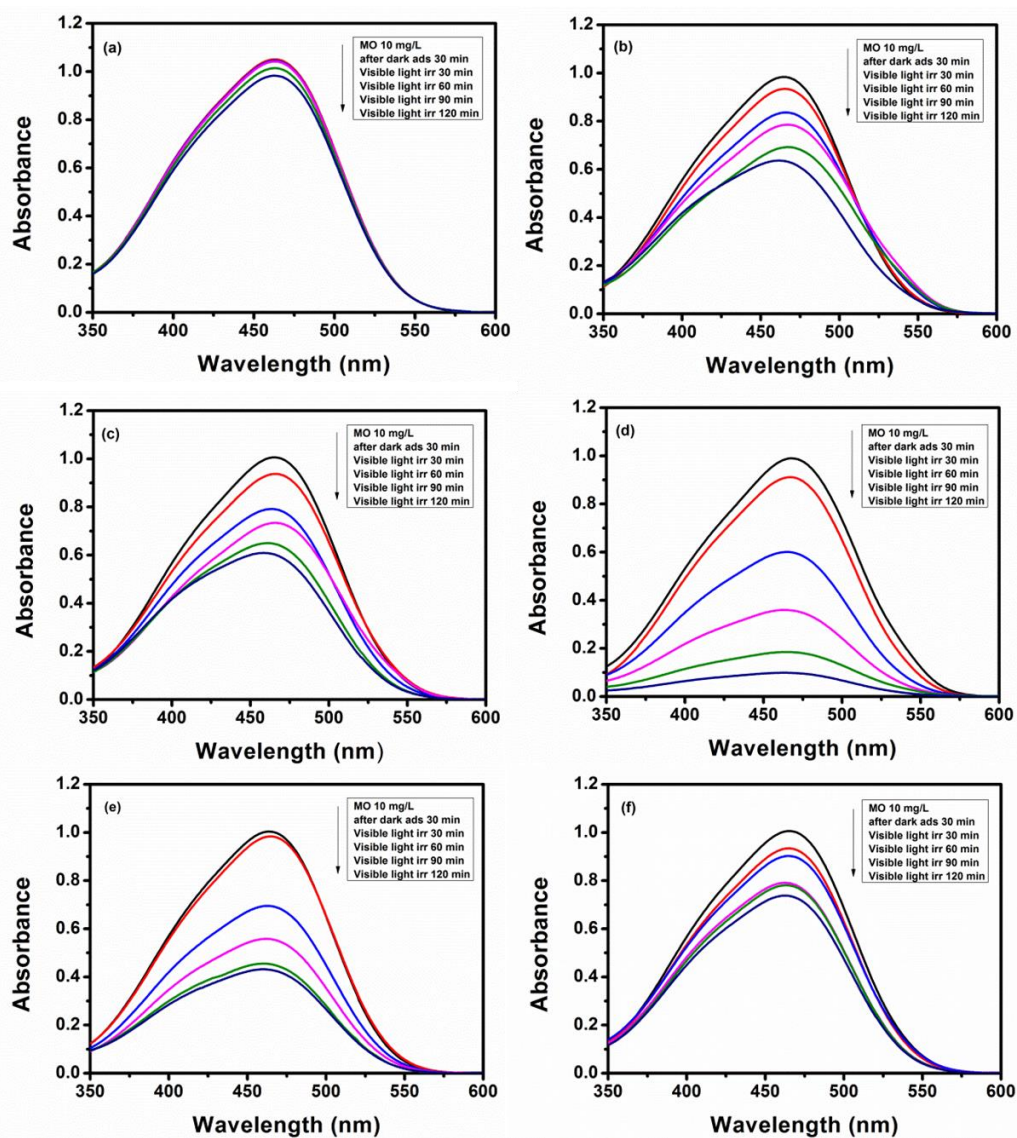


Figure 7. UV-Vis spectra of the photocatalytic degradation of MO under visible light: (a) MO without catalyst, (b) TiO₂-P25, (c) TiO₂ NFs, (d) GO (2 wt. %) /TiO₂, (e) GO (5wt. %) /TiO₂ and (f) GO (7wt. %) /TiO₂.

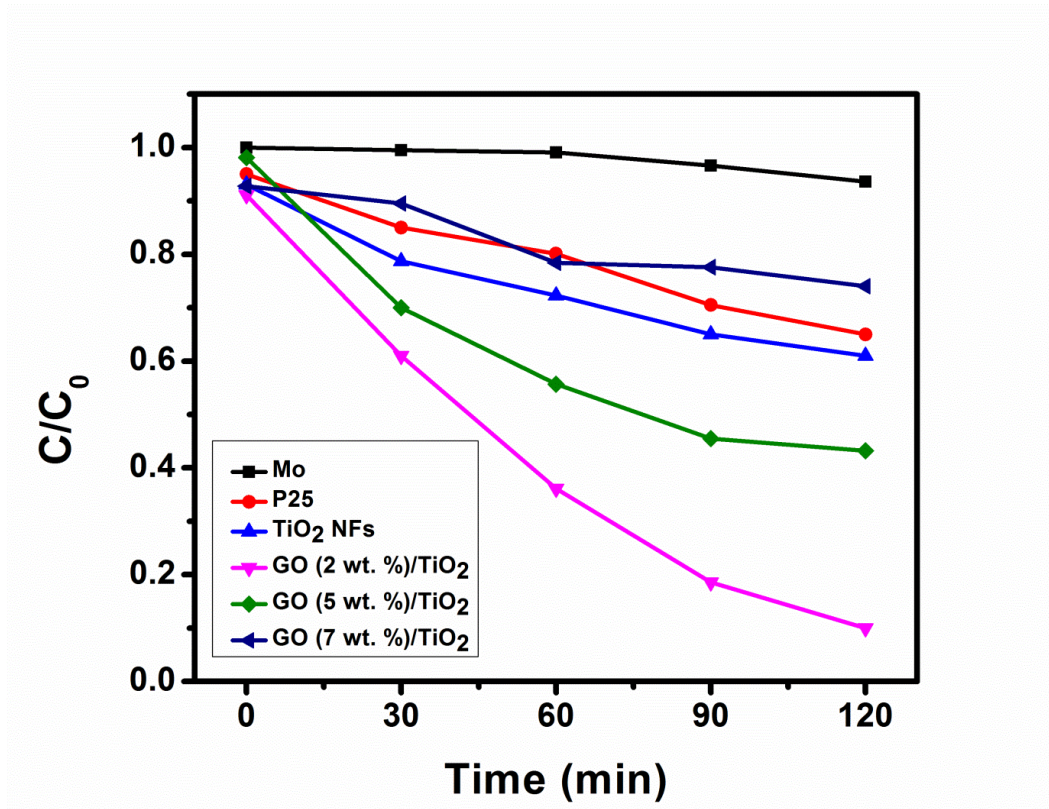


Figure 8. Photodegradation of MO by TiO₂-P25, TiO₂ NFs and rGO/TiO₂ composite nanofibers.

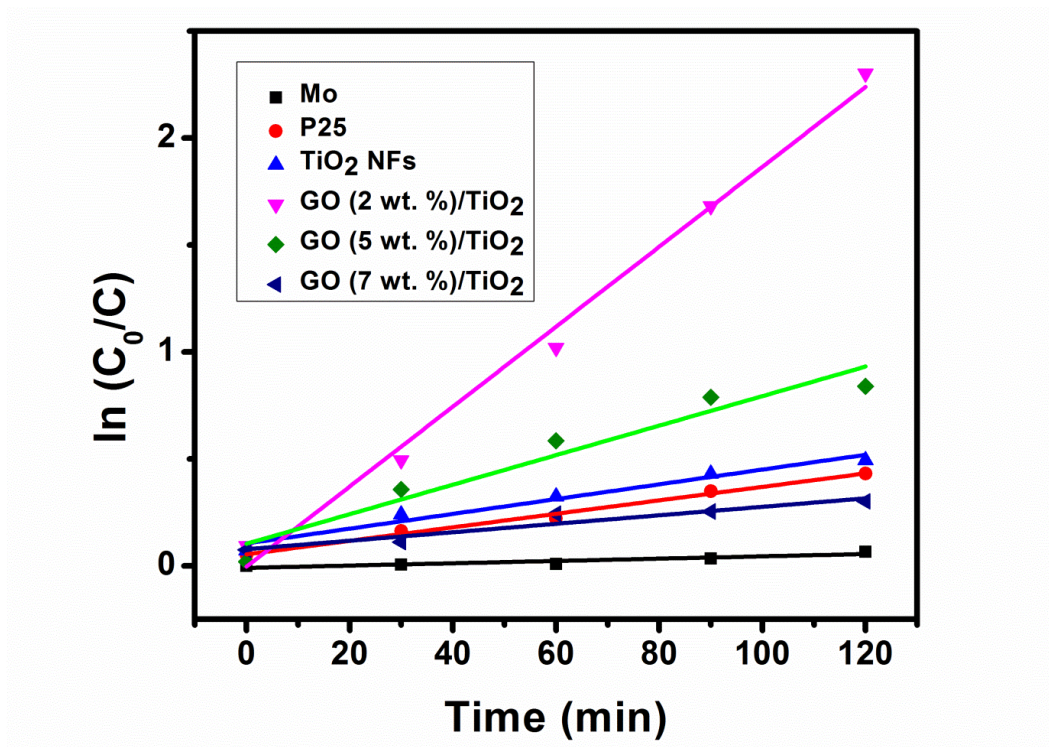


Figure 9. Kinetics of Methyl orange degradation by TiO₂-P25, TiO₂ NFs and rGO/TiO₂ composite nanofibers.

TABLES

Table 1. EDX data showing the composition of TiO₂, GO (2 wt. %) /TiO₂, GO (5wt. %) /TiO₂ and GO (7wt. %) /TiO₂ annealed nanofibers under N₂ atmosphere

Atomic percentages			
Samples	Ti	O	C
TiO ₂	30.49	60.76	8.75
GO (2 wt. %)	30.89	58.31	10.8
GO (5 wt. %)	29.29	53.26	17.45
GO (7 wt. %)	24.98	52.07	22.95

Table 2. Kinetic parameters for photocatalytic activities of TiO₂-P25, TiO₂ NFs and rGO/TiO₂ composite nanofibers

	MO	TiO ₂ -P25	TiO ₂ NFs	GO (2 wt. %) /TiO ₂	GO (5wt. %) /TiO ₂	GO (7wt. %) /TiO ₂
k_a (min ⁻¹)	0.0005	0.0031	0.0034	0.0186	0.0069	0.0019
R^2	0.8146	0.9882	0.9628	0.9885	0.9230	0.8929

TOC Graphic

